

सावित्रीबाई फुले पुणे विद्यापीठ

# Savitribai Phule Pune University, Pune, Maharashtra, India

**Faculty of Science and Technology** 



## National Education Policy (NEP)-2020 Compliant Curriculum

# Second Year Engineering (2024 Pattern) Chemical Engineering

(With effect from Academic Year 2025-26)

www.unipune.ac.in

## **Preface by Board of Studies**

Dear Students and Faculty,

We, the members of the Board of Studies in **Chemical and Petroleum Engineering**, are pleased to introduce the **Second Year Chemical Engineering** syllabus, effective from the **Academic Year 2025-26 (2024 Pattern)**. Chemical Engineering is a versatile and dynamic discipline that bridges the gap between molecular sciences and large-scale industrial processes. It encompasses the design, optimization, and operation of processes that transform raw materials into valuable products, playing a pivotal role in industries such as energy, pharmaceuticals, biotechnology, and environmental sustainability.

This curriculum has been meticulously designed to provide students with a strong foundation in core principles, hands-on laboratory experience, and industry-relevant problem-solving skills. The revised syllabus aligns with the objectives of NEP-2020, AICTE, UGC, and other accreditation bodies, ensuring that it meets global standards while addressing emerging technological advancements and industrial demands.

The syllabus includes enhanced pragmatic learning through laboratory work, simulations, and industry case studies without sacrificing rigor of a strong class-room based teaching and learning process. The other key features are the inherent flexibility of self-paced learning, encouraging students to pursue online courses, certifications, on-job training and research projects to deepen their knowledge in specialized areas.

We extend our sincere gratitude to faculty members, industry experts, students, and stakeholders for their valuable contributions in shaping this curriculum. Their insights have been instrumental in ensuring that this syllabus remains relevant, rigorous, and future-ready.

We hope this program will inspire students to explore the vast opportunities in Chemical Engineering and allied disciplines contributing meaningfully to technological and sustainable advancements.

## Dr. Somnath Nandi Coordinator Board of Studies (Chemical & Petroleum Engineering)

Members of Board of Studies Chemical & Petroleum Engineering					
Dr. Makrand Naniwadekar	Dr. Jotiram Gujar				
Dr. Annasaheb Warade	Dr. Bhausaheb Pangarkar				
Dr. Shailesh Ghodke	Dr. Vilas S. Sapkal				
Dr.Ganesh Shinde	Dr. Ravindra W. Gaikwad				
Dr. Sanjay Kamble	Dr. Sandeep Shewale				
Mr. Milind Bava	Dr. Sandeep Pawar				

## Nomenclature

PEO	Programme Educational Objectives
PSO	Program Specific Outcomes
WK	Knowledge and Attitude Profile
РО	Program Outcomes
PCC	Programme Core Course
MDM	Multidisciplinary Minor
OEL	Open Elective
VSEC	Vocational and Skill Enhancement Course
VSC	Vocational Skill Courses
SEC	Skill Enhancement Courses
AEC	Ability Enhancement Course
EEM	Entrepreneurship/Economics/ Management
VEC	Value Education Course
CEP	Community Engagement Project
FP	Field Project

## **Program Specific Outcomes**

**PSO1 (Core Competency):** Demonstrate a solid foundation in chemical engineering principles and apply them to real-world problems through conceptual clarity, practical experience, and interdisciplinary integration.

**PSO2 (Analysis, Upscaling and Decision-Making Skills):** Apply engineering mathematics, numerical methods, and various programming tools to model, simulate, and analyze chemical engineering and allied problems, enabling effective decision-making.

**PSO3 (Successful Career and Entrepreneurship):** Exhibit readiness for professional careers and entrepreneurial pursuits by leveraging core chemical engineering knowledge, innovation, and problem-solving abilities to create sustainable and practical solutions addressing societal and industrial challenges.

PEO	PEO Focus	<b>PEO Statement</b>
PEO1	Core Competency	Graduates will establish themselves as competent professionals through application of fundamental chemical engineering principles to analyze, design, and upscale chemical and allied processes.
PEO2	Ethical, Social, and Global Responsibilities	Graduates will demonstrate professionalism, ethical conduct, and a strong sense of societal and environmental responsibility, while effectively collaborating in multidisciplinary teams and contributing to both national and global development.
PEO3	Professional Growth and Lifelong Learning	Graduates will engage in higher education, professional certifications, or self-directed learning to continuously expand their knowledge and remain updated with recent advancements in chemical engineering and other domain.

## **Program Educational Objectives (PEOs)**

## Knowledge and Attitude Profile (WK)

A Knowledge and Attitude Profile (KAP), also referred to as Knowledge and Attribute Profile (WK) in some contexts, is a framework or assessment tool used to evaluate an individual's knowledge and attitudes within a specific area, topic, or domain.

PO No	Title	Program Outcome Description
WK1	Natural Science and Social Sciences	A systematic, theory-driven framework for understanding natural sciences, with applications in both specific discipline and the social sciences.
WK2	Mathematics and Data Analysis	Conceptually grounded mathematics, numerical analysis, statistics, and computer science knowledge used to understand, support, and model phenomena relevant to the discipline.
WK3	Engineering Fundamentals	A systematic, theory-based formulation of fundamental engineering principles essential to the discipline.
WK4	Engineering Specialist Knowledge	Specialist engineering knowledge that offers theoretical frameworks and established bodies of knowledge underpinning accepted practice areas, much of which is at the forefront of the discipline.
WK5	Engineering Design and Environmental Considerations	Knowledge encompassing efficient resource usage, environmental impact, whole-life cost, net-zero carbon, and related concepts that inform and support engineering design and operations within specific practice area.
WK6	Engineering Practice (Technology)	Knowledge of engineering practices and technologies relevant to the core and allied areas of the discipline.
WK7	Role of Engineering in Society	Understanding the role of engineering in society and key issues in professional practice, including an engineer's responsibility for public safety and commitment to sustainable development.
WK8	Research and Critical Thinking	Engagement with current research literature in the discipline, coupled with an awareness of the value of critical thinking and creative approaches in evaluating emerging issues.
WK9	Ethics and Inclusive Behavior	Understanding of professional ethics, responsibilities, and standards of engineering practice, alongside a commitment to ethical conduct, inclusive behavior, and respect for diversity across ethnicity, gender, age, physical ability, and other attributes.

## **Program Outcomes (POs)**

Program Outcomes (POs) are statements defining knowledge, skills, and abilities students are expected to demonstrate upon graduating from the program. These outcomes align with the program's educational objectives and encompass the competencies, attitudes, and behaviors developed throughout the students' academic experience. Upon successful completion of the B.E. in Chemical Engineering, graduates will be able to:

PO No	Title	<b>Program Outcome Description</b>
PO1	Engineering Knowledge	Apply knowledge of mathematics, chemistry, physics, and core chemical engineering principles as specified in WK1 to WK4 respectively to solve complex engineering problems.
PO2	Problem Analysis	Identify, formulate, and analyze chemical engineering problems using scientific principles, computational tools, and experimental data (WK1 to WK4).
PO3	Design/Development of Solutions	Design processes, equipment, and systems (reactors, distillation columns, heat exchangers, etc.) considering safety, sustainability, and economic constraints (WK5).
PO4	Conduct Investigation of Complex Problem	Conduct experiments, analyze data, and interpret results using modern instrumentation, simulation software and statistical tools (WK2, WK3 and WK8).
PO5	Engineering Tool Usage	Use industry-standard software, programming, and AI/ML techniques for process modeling, optimization, and automation (WK2 and WK6).
PO6	The Engineer and the World	Understand the social, environmental, and ethical responsibilities of chemical engineers in areas like pollution control, green chemistry, and sustainable development and comply with environmental regulations (WK1, WK5 and WK7).
PO7	Ethics	Follow professional ethics, safety protocols and workplace standards in chemical industries (WK9).
PO8	Individual and Collaborative Teamwork	Function effectively as an individual or in multidisciplinary teams in plant operations and R&D (WK 8 and WK9).
PO9	Communication	Communicate technical concepts clearly through reports, presentations, and documentation for industry and academia (WK 6, WK 8 and WK9).
PO10	Project Management and Finance	Apply engineering economics, risk assessment, and project management principles to optimize industrial processes (WK1, WK4 and WK6).
PO11	Lifelong Learning	Engage in continuous learning through various certifications, higher studies (GATE, GRE, CAT, GMAT etc.), or adapting to new technologies (Industry 4.0, circular economy) (WK8).

## **General Rules and Guidelines**

**Course Outcomes (CO):** Course Outcomes are narrower statements that describe what students are expected to know, and are able to do at the end of each course. These relate to the skills, knowledge and behaviour that students acquire in their progress through the course.

• Assessment: Assessment is one or more processes, carried out by the institution, that identify, collect, and prepare data to evaluate the achievement of Program Educational Objectives and Program Outcomes.

• Evaluation: Evaluation is one or more processes, done by the Evaluation Team, for interpreting the data and evidence accumulated through assessment practices. Evaluation determines the extent to which Program Educational Objectives or Program Outcomes are being achieved, and results in decisions and actions to improve the program.

## **Guidelines for Exam Scheme**

Theory Examination: The theory examination shall be conducted in two different parts Comprehensive Continuous Evaluation (CCE) and End-Semester Examination (ESE).

• Comprehensive Continuous Evaluation (CCE) of 30 marks based on all the Units of course syllabus to be scheduled and conducted at institute level. To design a Comprehensive Continuous Evaluation (CCE) scheme for a theory subject of 30 marks with the specified parameters, the allocation of marks and the structure can be detailed as follows:

Sr. No.	Parameters	Marks	Coverage of Units
1	Unit Test	12 Marks	Units 1 and 2 (6 Marks / unit)
2	Assignment / Case Study	12 Marks	Units 3 and 4 (6 Marks / unit)
3	Seminar Presentation / Open Book Test / Quiz	06 Marks	Unit 5

• Comprehensive Continuous Evaluation (CCE) of 15 marks based on all the Units of course syllabus to be scheduled and conducted at institute level. To design a Comprehensive Continuous Evaluation (CCE) scheme for a theory subject of 15 marks with the specified parameters, the allocation of marks and the structure can be detailed as follows:

Sr. No.	Parameter	Marks	Coverage of Units
1	Unit Test	10 Marks	Units 1 and Unit 2 (5
			Marks/Unit)
2	Seminar Presentation / Open Book	05 Marks	Units 3 and Unit 4
	Test/ Assignments / Case Study		

## Format and Implementation of Comprehensive Continuous Evaluation (CCE)

## • Unit Test

- Format: Questions designed as per Bloom's Taxonomy guidelines to assess various cognitive levels

(Remember, Understand, Apply, Analyze, Evaluate, Create).

– **Implementation:** Schedule the test after completing Units 1 and 2. Ensure the question paper is balanced and covers key concepts and applications.

## Sample Question Distribution

- Remembering (2 Marks): Define key terms related to [Topic from Units 1 and 2].

- Understanding (2 Marks): Explain the principle of [Concept] in [Context].
- Applying (2 Marks): Demonstrate how [Concept] can be used in [Scenario].
- Analyzing (3 Marks): Compare & contrast [Two related concepts] from Units 1 and 2.

- Evaluating (3 Marks): Evaluate the effectiveness of [Theory/Model] in [Situation].

• Assignments / Case Study: Students should submit one assignment or one Case Study Report based on Unit 3 and one assignment or one Case Study Report based on Unit 4.

- Format: Problem-solving tasks, theoretical questions, practical exercises, or case studies that require in-depth analysis and application of concepts.

- Implementation: Distribute the assignments or case study after covering Units 3 and 4. Provide clear guidelines and a rubric for evaluation.

## • Seminar Presentation:

- Format: Oral presentation on a topic from Unit 5, followed by a Q&A session.

# - **Deliverables:** Presentation slides, a summary report in 2 to 3 pages, and performance during the presentation.

- **Implementation:** Schedule the seminar presentations towards the end of the course. Provide students with ample time to prepare and offer guidance on presentation skills.

## • Open Book Test:

- Format: Analytical and application-based questions to assess depth of understanding.

- Implementation: Schedule the open book test towards the end of the course, ensuring it covers critical aspects of Unit 5.

## • Quiz:

- Format: Quizzes can help students practice existing knowledge while stimulating interest in learning about new topic in that course. You can set your quizzes to be completed individually or in small groups.

- **Implementation:** Online tools and software can be used create quiz. Each quiz is made up of a variety of question types including multiple choice, missing words, true or false etc.

## • Example Timeline for conducting CCE:

- Weeks 1-4 : Cover Units 1 and 2
- Week 5 : Conduct Unit Test (12 marks)
- Weeks 6-8 : Cover Units 3 and 4
- Week 9 : Distribute and collect Assignments / Case Study (12 marks)
- Weeks 10-12 : Cover Unit 5
- Week 13 : Conduct Seminar Presentations or Open Book Test or Quiz (6 marks)

## • Evaluation and Feedback:

- Unit Test: Evaluate promptly and provide constructive feedback on strengths and areas for improvement.

- Assignments / Case Study: Assess the quality of submissions based on the provided rubric. Offer feedback to help students understand their performance.

- Seminar Presentation: Evaluate based on content, delivery, and engagement during the Q&A session. Provide feedback on presentation skills and comprehension of the topic.

- **Open Book Test:** Evaluate based on the depth of analysis and application of concepts. Provide feedback on critical thinking and problem-solving skills.

## **End-Semester Examination (ESE)**

End-Semester Examination (ESE) of 70 marks written theory examination based on all the unit of course syllabus scheduled by university. Question papers will be sent by the University through QPD (Question Paper Delivery). University will schedule and conduct ESE at the end of the semester.

## • Format and Implementation:

- 1. Question Paper Design: Below structure is to be followed to design an End-Semester Examination (ESE) for a theory subject of 70 marks on all 5 units of the syllabus with questions set as per Bloom's Taxonomy guidelines and 14 marks allocated per unit.
- 2. Balanced Coverage: Ensure balanced coverage of all units with questions that assess different cognitive levels of Bloom's Taxonomy: Remember, Understand, Apply, Analyze, Evaluate, and Create. The questions should be structured to cover:
  - Remembering: Basic recall of facts and concepts.
  - Understanding: Explanation of ideas or concepts.
  - Applying: Use of information in new situations.
  - Analyzing: Drawing connections among ideas.
  - Evaluating: Justifying a decision or course of action.
  - Creating: Producing new or original work (if applicable).

## 3. Detailed Scheme:

- **Detailed Scheme for 70 Marks:** Unit-Wise Allocation (14 Marks per Unit): Each unit will have a combination of questions designed to assess different cognitive levels. By following this scheme, you can ensure a comprehensive and fair assessment of students' understanding and application of the course material, adhering to Bloom's Taxonomy guidelines for cognitive skills evaluation.
- **Detailed Scheme for 35 Marks:** Unit-Wise Allocation (08 Marks for Unit 1, 09 Marks for Unit 2, Unit 3 and Unit 4) : Each unit will have a combination of questions designed to assess different cognitive levels. By following this scheme, you can ensure a comprehensive and fair assessment of students' understanding and application of the course material, adhering to Bloom's Taxonomy guidelines for cognitive skills evaluation.

## Second Year Engineering (2024 Pattern) – Chemical Engineering

Level 5.0															
			Teaching Scheme (Hrs./week)			Examination Scheme and Marks					d	Credits			
Course Code	Course Type	Course Name	Theory	Tutorial	Practical	CCE	End-Sem	Term work	Practical	Oral	Total	Theory	Tutorial	Practical	Total
Semester I															
PCC-201-CEE	Program Core Course	Fluid Mechanics	3	-	-	30	70	-	-	-	100	3	-	-	3
PCC-202- CEE	Program Core Course	Process Calculations	3	-	-	30	70	-	-	-	100	3	-	-	3
PCC-203-CEE	Program Core Course	Applied Chemistry	3	-	-	30	70	-	-	-	100	3	-	-	3
PCC-204- CEE	Program Core Course	Applied Chemistry-Lab	-	-	4	-	-	25	50	-	75	-	-	2	2
PCC-205-CEE	Program Core Course	Fluid Mechanics - Lab	-	-	2	-	-	25	-	25	50	-	-	1	1
	Open Elective- I*		2	-	-	15	35	-	-	-	50	2	-	-	2
MDM-230- CEE	Multidisciplinary Minor - I	Engineering Mathematics III	2	-	-	30	70	-	-	-	100	2	-	-	2
EEM-240- CEE	Entrepreneurship/ Economics/ Management	Industrial Economics	-	1	2	-	-	25	-	-	25	-	1	1	2
VEC-250- CEE	Value Education	Universal Human Values and Professional Ethics	2	-	-	15	35	-	-	-	50	2	-	-	2
CEP-260-CEE	Community Engagement Project / Field Project	Process Safety Education	-	-	4	-	-	25	-	25	50	-	-	2	2
	Total		15	01	12	150	350	100	50	50	700	15	1	06	22

\* Note: Students can opt for Open Electives offered by different faculty like Arts, Science, Commerce, Management, Humanities or Inter-Disciplinary studies.

Example – Open Elective I - Financial Accounting, Digital Finance, Digital Marketing can be opted from Commerce and Management faculty.

And Elective II - Project Management, Business Analytical, Financial Management can be opted from Inter-Disciplinary studies, Commerce and Management faculty respectively

## Second Year Engineering (2024 Pattern) – Chemical Engineering

Level 5.0															
	Course Course Type Name	Teaching Scheme (Hrs./week)			Examination Scheme and Marks					Credits					
Course Code		Course Name	Theory	Tutorial	Practical	CCE	End-Sem	Term work	Practical	Oral	Total	Theory	Tutorial	Practical	Total
		Se	me	ste	r I	Ι									
PCC-206-CEE	Program Core Course	Heat Transfer	3	-	-	30	70	-	-	-	100	3	-	-	3
PCC-207-CEE	Program Core Course	Materials and Design	3	-	-	30	70	-	-	-	100	3	-	-	3
PCC-208-CEE	Program Core Course	Mechanical Operations	2	-	-	30	70	-	-	-	100	2	-	-	2
PCC-209-CEE	Program Core Course	Heat Transfer – Lab	-	-	2	-	-	25	25	-	50	-	-	1	1
PCC-210-CEE	Program Core Course	Mechanical Operations- Lab	-	-	2	-	-	-	-	25	25	-	-	1	1
	Open Elective – II*		2	-	-	15	35	-	-	-	50	2	-	-	2
MDM-231-CEE	Multidisciplinary Minor - II	Introduction to Data Science	2	-	-	30	70	-	-	-	100	2	-	-	2
VSEC- 270- CEE	Vocational and Skill Enhancement Course	Chemical Engineering Skills	-	-	4	_	-	25	25		50	-	-	2	2
AEC-281-CEE	Ability Enhancement Course	Modern Indian Language (Marathi / Hindi)	-	1	2	-	-	50	-	-	50	-	1	1	2
EEM-241-CEE	Entrepreneurship/E conomics/ Management	Chemical Industry Management	-	1	2	-	-	25	-	-	25	-	1	1	2
VEC-251-CEE	Value Education Course	Environmental Studies	2	-	-	15	35	-	-	-	50	2	-	-	2
Total		14	02	12	150	350	125	50	25	700	14	02	06	22	

\* Note: Students can opt for Open Electives offered by different faculty like Arts, Science, Commerce, Management, Humanities or Inter-Disciplinary studies.

Example – Open Elective I - Financial Accounting, Digital Finance, Digital Marketing can be opted from Commerce and Management faculty.

And Elective II - Project Management, Business Analytical, Financial Management can be opted from Inter-Disciplinary studies, Commerce and Management faculty respectively

# Second Year Engineering (2024 Pattern)

# **Chemical Engineering**

(With effect from Academic Year 2025-26)

**SEMESTER - I** 

## Savitribai Phule Pune University

#### Second Year of Chemical Engineering (2024 Pattern) Course Code: PCC-201-CEF Course Name: Fluid Mechanics

Course coue. I ce 201 cee	Cou	i se i tame. I futa tvicenames
Teaching Scheme	Credit	<b>Examination Scheme</b>
Theory: 03 Hours/Week	03	CCE: 30 Marks End-Semester: 70 Marks

**Prerequisite Courses, if any:** Courses of Engineering Mathematics, Engineering Mechanics, Physics and Chemistry

#### **Course Objectives:**

The objective of the course is:

- 1. To introduce basic concepts of fluid mechanics, fluid properties, types of fluids and classification of flows.
- 2. To understand fluid statics, basic equations of fluid flow and applications to determine losses occurring through pipelines.
- 3. To develop relationships among process or system variables using dimensional analysis and fluidization and applications of different valves and pumps.

## **Course Outcomes:**

After successful completion of the course, learner will be able to:

**CO1:** State the fluid properties and understand the rheological behavior of fluids.

CO2: Use the equation of fluid statics and application of manometers for the pressure measurement

CO3: Relate basic equations of fluid flow and their applications to determine fluid flow rate by

different devices.

**CO4:** Apply theorems to form mathematical equations and determine energy losses for flow of fluid through different system.

**CO5:** Understand concepts of boundary layer, fluidization and applications of different valves and pumps for transportation of fluid through pipelines.

<b>Course Contents</b>								
Unit IProperties of Fluids(07 Hours)								
Fluid, branches of fluid mechanics, properties of fluid, classification of fluids, different types of								
viscometers, Newton's law of viscosity, numerical, non-Newtonian fluids, types of flow, lines to								
describe the flow.								
Unit II	Fluid Pressure and Measurement	(08 Hours)						
Pascal's law, Hydrostatic law, concept of atmospheric, gauge, vacuum and absolute pressure,								
manometers, and pressure measurement by simple and differential manometer, Numerical based on								
manometers.								

Unit III	Basic Equations of Fluid Flow and Flow Measuring Devices	(07 Hours)
Basic equations of fluid flo	w: continuity equation and equation of motion, flow measureme	ent using venturi
meter, orifice meter, pitot tu	ibe, rotameter, Mass flowmeters, Numerical on different flow m	easuring devices.
Unit IV	Fluid Flow through Pipelines and Dimensional Analysis	(08 Hours)
Laminar flow through cire	cular pipe: Hagen Poiseuille equation, major and minor loss	es, Darcy Weisbach
equation, Numerical, din	nensionless numbers in fluid mechanics, dimensional hon	nogeneity, types of
similarities, model and	prototype, dimensional analysis by Rayleigh's method	and Buckingham's
method.		
Unit V	Boundary Layer and Fluid Transportation	(08 Hours)
Concept of hydrodynamic	boundary layer, growth over a flat plate, different thickness	s of boundary layer,
numerical based on bou	indary layer, types of fluidization, different types of w	valves and pumps,
centrifugal pump working	g and characteristics, Numerical based on centrifugal pump	۱.
Learning Resources		
Text Books: 1. Y. A. Cengel, J. M Hill, 2017	1. Cimbala, "Fluid Mechanics: Fundamentals and Applicat	ions", McGraw
2. L. P Modi, S. M. S 2019.	Seth, "Hydraulics and Fluid Mechanics", 22 <sup>nd</sup> Edition, Star	ndard Book House,
3. R. K. Bansal, "A Publications, 2005	Fextbook of Fluid Mechanics and Hydraulic Machines", 9 <sup>t</sup> 5.	<sup>h</sup> Edition, Laxmi
Reference Books: 1. W. L McCabe, J. Hill International	Smith, and P. Harriot, "Unit Operations of Chemical Engin Edition, 7 <sup>th</sup> Edition, 2004.	eering", McGraw
2. Noel de Nevers, "	Fluid Mechanics for Chemical Engineers", 3 <sup>rd</sup> Edition; Mc	Graw Hill, 2005.
3. M. Coulson, J.F. I	Richardson, with J.R. Backhurst and J.H. Harker, "Coulson	, Richardson
Chemical Enginee	ering, Volume-1", 6 <sup>th</sup> Edition., Butterworth-Heinemann,199	99

4. F. W. White, "Fluid Mechanics", McGraw Hill, 9th Edition, 2022.

#### e-Books:

- 1. https://web.iitd.ac.in/~hirani/MEL311.pdf
- 2. <u>https://engineeringbookslibrary.wordpress.com/wp-content/uploads/2019/03/fluid-</u> mechanics-fundamentals-and-applications-3rd-edition-cengel-and-cimbala-2014.pdf
- 3. <u>https://www.sciencedirect.com/book/9780081024379/introduction-to-fluid-mechanics</u>

**MOOC/NPTEL/YouTube Links:** 

- 1. <u>https://archive.nptel.ac.in/courses/127/103/127103225/</u>
- 2. <u>https://archive.nptel.ac.in/courses/103/102/103102211/</u>

	Savitri	bai Phule Pune U	J <b>niversity</b>	
Second Yes	ar of Cl	emical Engineer	ring (2024 Pattern)	
Course Code: PCC-202-C	CEE	Cou	rse Name: Process	s Calculations
Teaching Scheme		Credit	Examinati	ion Scheme
Theory: 03 Hours/Week		03	CCE: 30 Marks End-Semester: 70 Ma	arks
Prerequisite Courses: Basics M	lathemati	es, Applied Sciences,	Momentum Transfer	
Course Objectives:				
The objective of the course is:				
1. To develop ideas in dimension	al analysi	s and to be familiar v	with different unit syste	ems and conversior
from one set of system to anothe	r.			
2. To understand the various uni	t operatio	ns and unit processe	s performed in a chem	ical industry.
3. To learn fundamentals of stoic	hiometry	and apply the materi	al balance concept and	precisely calculate
he amount of materials required	to carry	out the suitable unit	operation or process.	
4. To learn the application of the	ne genera	l energy balance equ	uation and precisely ca	alculate the energy
requirements of the unit operation	on or proc	ess involved.		
Course Outcomes:				
After successful completion of t	he course	, learner will be able	e to:	
CO1: Apply the fundamental la	iws gover	ning solid, liquid an	d gas phases.	
<b>CO2:</b> Calculate the composition	n of mate	rials.		
CO3: Perform material balance	with and	without chemical re	eaction.	
CO4: Perform material balance	for vario	us unit operations of	r processes in Chemica	al Engineering.
<b>CO5:</b> Calculate the energy requ Engineering.	uirement t	for various unit oper	ations or processes in (	Chemical
	(	Course Contents		
Unit I		Mathematical Prin	ciples	(08 Hours)
Introduction to unit processes an	nd operati	ons and their symbo	ls, process flow sheet,	Concept of steady
and unsteady state operations,	Units an	nd dimensions: basi	ic and derived units,	different ways of
expressing units and quantities,	conversio	on of units, propertie	s of pure substances, P	VT behavior, idea
and real gas laws. Mole fraction	s and part	ial pressures, applica	ation of Dalton's, Ama	gat's, Henry's laws
concept of vapor pressure, Ra	oult's lav	v and its application	ons, vapor pressure p	lots and effect of
temperature on vapor pressure.				

Unit IIMaterial Balance for Physical Systems(08 Hours)Concept, material balance calculations, recycling and bypassing operations, introduction to unsteady state

ce calculations, recycling and bypassing operations, introduction to unsteady state

proce	sses with examples li	ike batch reactor, accumulation of inert components, applic	ation to various unit
opera	tions etc.		
	Unit III	Material Balance for Reacting Systems	(07 Hours)
Conce	pt, material balance	e calculations, Definition of terms, chemical and electro	ochemical reactions,
recycl	ing parallel and bypa	ssing operations Energy Balance	(08Hours)
Canaa	nt an analy and Them	no shemistry anary holenoog host somesity of nyme sylve	
latant	bests onthelmy of	no chemistry, energy balances, heat capacity of pure subs	f reaction adjustices,
rancti	means, entimalpy of	of mixing processes dissolution liquid liquid mixtures and	a liquid systems
		Finals and Combastion	
<b>F</b> 1		Fuels and Combustion	(07 Hours)
Fuels,	calorific values of fu	iels, coal, liquid fuels, gaseous fuels, air requirement and flu	ie gases, combustion
calcul	ations.		
Lear	ning Resources		
<b>Text</b> 1.	Books: B.I. Bhatt and S. M	I. Vora, "Stoichiometry", 2 <sup>nd</sup> Edition, Tata McGraw Hill,	New Delhi, 2004
2.	O. A. Hougen, R. M	M. Watson and R. A. Ragatz, "Chemical Process Principle	es Part I", 2 <sup>nd</sup>
	Edition, CBS Publ	ications, 1976.	
3.	K. V. Narayanan a	nd B. Lakshmikutty, "Stoichiometry and Process Calculat	ions", 2 <sup>nd</sup> Edition,
	Prentice Hall of Ind	dia, New Delhi, 2009.	
3.	V. Venkatramani,	N. Ananatharaman, Sheriffa Begum, "Process Calculation	ns", 2 <sup>nd</sup> Edition,
	Prentice Hall of In	dia, 2011.	
Refe	ence Books:		
1.	David M. Himmell	blau, "Basic Principles and Calculations in Chemical Eng	ineering", 8 <sup>th</sup>
	Edition, Prentice H	lall of India, New Delhi, 2012.	
2.	Richard M. Felder,	Ronald W. Rousseau, "Elementary Principles of Chemica	al Processes", 3 <sup>rd</sup>
	Edition, John Wile	y and Sons, 2005.	
e-Boo	oks:		
1.	https://www.scrib	d.com/document/652405263/Stoichiometry-by-Bhatt-a	and-Vora-Copy
2.	https://bietdvg.ed	u/media/department/BT/data/learning-materials/stoic	hometry1.pdf
3.	https://www.ugie	rkl.ac.in/lecture files/stoichiometry 1674023409 1675	232674.pdf
MOC	OC/NPTEL/YouTu	be Links:	
1.	https://onlinecour	ses.nptel.ac.in/noc25_ch07/preview?user_	
2.	https://archive.np	tel.ac.in/courses/103/105/103105209/	
3.	https://onlinecour	ses.nptel.ac.in/noc22 ch02/preview	
4.	https://onlinecour	ses.nptel.ac.in/noc25 ch07/preview	
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Sav	<mark>itribai Phule Pune U</mark>	niversity	
Second Year of Chen	Second Year of Chemical Engineering (2024 Pattern)		
<b>Course Code: PCC-203-CEE</b>		Course Name: Applied Chemistry	
Teaching Scheme	Credit	Examination Scheme	
		Examination Scheme	
Theory: 03 Hours/Week	03	CCE: 30 Marks	
		End-Semester: 70 Marks	

**Prerequisite Courses:** Fundamental understanding of different states of matter, atoms, elements, and molecules. Periodic table, types of chemical bonds, bond lengths, resonance, electronegativity, and bond polarity.

## **Course Objectives:**

The objective of the course is:

- 1. To impart the basic concepts of Physical, Inorganic, Organic and Analytical chemistry
- 2. To develop understanding about concepts of organic reactions for the analysis of unit Processes
- 3. To study the different analytical instrumentation techniques

### **Course Outcomes:**

After successful completion of the course, learner will be able to:

- **CO1:** Apply the principles of volumetric analysis to perform accurate titrations and concentration calculations.
- **CO2:** Apply concepts of colligative properties and thermodynamics to interpret the behavior of ideal and non-ideal solutions.
- **CO3:** Apply structural and electronic concepts to predict the behavior of heterocyclic compounds and classify dyes based on chemical constitution.
- **CO4:** Understand coordination chemistry concepts and crystal field theory to explain the properties and structures of transition metal complexes.
- **CO5:** Evaluate data from chromatography, spectroscopy, and electron microscopy for material characterization

Course Contents	
Unit I Volumetric Analysis	(06 Hours)

Introduction to standard solutions, primary and secondary standard substances, and methods for accurate preparation and standardization, various units of concentration, including molarity, normality, molality, parts per million (ppm), and weight/volume percent, with relevance to small-scale and industrial chemical processes. Types of titrations-neutralization (with titration curves), complexometric, redox and precipitation with examples. Theory of indicators in above titrations. Numerical on all above.

		1
Unit II	<b>Colligative Properties</b>	(07 Hours)

Solution: -definition, solution of gas in gas, gases in liquid, Henry's law, the ideal solution, Raoult'1s law of ideal solution, solutions of liquids in liquids, theory of dilute solution. Colligative properties, Definition of osmosis & osmotic pressure, Colligative properties of dilute solution- lowering of vapor pressure, elevation of boiling point and thermodynamic derivation, depression in freezing point and thermodynamic derivation. Van't Hoff factor. Numerical on all above.

Unit IIIHeterocyclic compounds and Dyes(08 Hours)
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Aromaticity, preparation, reactions of pyrrole, furan, and pyridine. Dyes- Nomenclature, methods of application, color and chemical constitution (chromophoreauxochrome theory), classification of dyes on the basis of chemical structure, diazotization and coupling for azo dyes, synthesis of Sudan I, alizarin, methyl orange, phenolphthalein.

Photochemical and advanced methods of dye degradation.

Unit IV Transition metals and Co-ordination Chemistry	(08 Hours)
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Electronic configuration of first series transition metals shapes of d- orbital characteristics (variable oxidation states, magnetic property, color of transition metal compounds). Ligands, C.N. and geometry, nomenclature of complexes, chelates. Theories of co-ordination- i) Werner ii) EAN iii) CFT (including crystal field splitting in octahedral field and tetrahedral field, CFSE for octahedral complexes, applications of CFT). Transition metal complexes, Applications in Chemical Industry. Hydroformylation using catalyst, coordination catalysts in Wacker's process.

Unit V	Instrumental methods of Analysis and Interface	(08 Hours)
	Chemistry	

Chromatography: principle, instrumentation and applications of TLC, column, Gas Chromatography and HPLC, IR spectroscopy-introduction, instrumentation, applications, Flame photometry- principle, instrumentation and applications, Scanning Electron Microscopy (SEM)- principle, instrumentation and applications.

**Interface Chemistry**: Adsorption, Introduction to Freundlich and Langmuir theories of adsorption, adsorption from solution, B.E.T. Theory of adsorption of gases, Application of adsorption, numerical on above.

#### Learning Resources

**Reference Books:** 

- 1. J. D. Lee, "Inorganic Chemistry", John Wiley & Sons, 5th Edition, 2012.
- P. L. Soni, O. P. Dharmarha, U. N. Dash, "Textbook of Physical Chemistry", Sultan Chand & Sons, 2011.
- 3. P.W. Atkins, "Physical Chemistry", Oxford University Press, 10th Edition, 2014
- R. Chatwal and S. Anand, "Instrumental Methods of Chemical Analysis", Himalaya Publishing House, 5<sup>th</sup> Edition, 2009

- 5. G.D. Christian, "Analytical Chemistry", John Wiley & Sons, 7th Edition, 2003
- 6. J. March, "Reaction Mechanism in Organic Chemistry", John Wiley & Sons, 7th Edition, 2013
- H.H. Willard, L.L. Merritt, J.A. Dean and F.A. Settle, "Instrumental Methods of Analysis", CBS Publishers, 7<sup>th</sup> Edition, 1988
- J. Clayden, N. Greeves, and S. Warren, "Organic Chemistry", Oxford University Press, 2<sup>nd</sup> Edition, 2012.

## e-Books:

- 1. http://books.ms/main/7130732302D61A1897E4AA38E0E06B9F
- 2. <u>http://books.ms/main/C6BD050597D434C3CBC0CE0C6869CDFC</u>
- 3. http://books.ms/main/EAB75A8D6982A2D79CD8DE039700B6A5
- 4. http://books.ms/main/D2ABAFF30DAF607DA89898196EB50E7A
- 5. <u>http://books.ms/main/F5D731FC6ED5F095C530DA0C28C040AD</u>

## **MOOC/NPTEL/YouTube Links:**

- 1. <u>https://www.youtube.com/playlist?list=PL\_A4M5IAkMadkjXXk9EiOUrn1lGbBico\_</u>
- 2. https://archive.nptel.ac.in/courses/104/106/104106119/
- 3. <u>https://onlinecourses.nptel.ac.in/noc22\_cy02/preview</u>
- 4. https://onlinecourses.nptel.ac.in/noc20\_cy18/preview
- 5. https://www.mooc-list.com/tags/physical-chemistry

## Savitribai Phule Pune University Second Year of Chemical Engineering (2024 Pattern)

Course Code: PCC-204-CEECourse Name: Applied Chemistry-LabTeaching SchemeCreditExamination SchemePractical: 04 Hours/Week02Term Work: 25 Marks

Prerequisite Courses: Basic understanding of Chemistry, Basic Sciences and Elementary Mathematics

Practical: 50 Marks

**Course Objectives:** 

The objective of the course is:

- 1. To train the students to do volumetric analysis.
- 2. To train the students estimation of various important parameters through experimentation.
- 3. To make the students aware of identification of compounds based on functional groups.
- 4. To synthesize various organic compounds.
- 5. To aware students for the importance of chemistry in Chemical Engineering

#### **Course Outcomes:**

After successful completion of the course, learner will be able to:

- **CO1:** Apply the principles of volumetric analysis to perform accurate titrations and concentration calculations.
- **CO2:** Apply concepts of colligative properties and thermodynamics to interpret the behavior of ideal and non-ideal solutions.
- **CO3:** Synthesize various important organic compounds.
- **CO4:** Measure or estimate various important physico-chemical properties.

**CO5:** Develop in-depth knowledge of physical, organic, inorganic chemistry to be applied to chemical processes.

### List of Laboratory Experiments (Any 12 experiments from the given list)

#### Any SIX experiments from serial number 1 – 13

- 1) Determination of chloride content in solution by Mohr's method.
- 2) To determine rate constant of first order reaction of acid catalysed hydrolysis of ester
- 3) Estimation of Alkali content in Antacid using HCl.
- 4) Preparation of benzoic acid from benzamide, crystallization and purity checking by TLC.

5) Preparation of aspirin from salicylic acid.

6) Preparation of nitrobenzene Sulphonation of benzene/toluene

7) Preparation of Glucosazone derivative of Glucose.

8) Preparation of Paracetamol from p-Aminophenol.

9) Determination of Diameter of solute molecule by viscosity measurements.

10) Determination of molecular weight of solid by Elevation in Boiling Point.

11) Determination of molecular weight of solute by depression in freezing point of solvent.

12) To investigate the rate constant of an autocatalytic reaction between potassium permanganate and oxalic acid.

13) Analysis of Calcium from milk powder

14) Identification of given organic compound (with maximum one functional group) Systematic analysis (Minimum THREE compounds)

15) Adsorption of acetic acid on charcoal to verify Freundlich isotherm.

## Must Perform any TWO experiment from 16 to 19

16) Preparation of tris ethylene diammine nickel (II) thiosulphate

17) Preparation of tetramine copper (II) sulphate, pot. trioxalato aluminate

18) Preparation of tris(glycinato)nickelate(II), [Ni(gly)<sub>3</sub>]<sup>-</sup>

19) Preparation of hexamminenickel(II) chloride, [Ni (NH<sub>3</sub>)<sub>6</sub>]Cl<sub>2</sub>.

20) Preparation of Sudan I dye

## **Guidelines for Student's Lab Journal**

The students Lab Journal should contain following related to every experiment -

1. Title of the experiment

2. Objective

3. Apparatus with their detailed specifications.

4. Brief theory related to the experiment.

5. Connection diagram /circuit diagram.

6. Observation table

7. Sample calculations for one/two reading.

8. Result tables

9. Graph and Conclusions.

## **Guidelines for Laboratory Conduction**

• All the experiments (Any Eight) mentioned in the syllabus are compulsory.

• Use of open source software and recent version is to been courage.

## **Guidelines for Lab/TW Assessment**

• Continuous assessment of laboratory work is to be done based on overall performance.

• Each lab assignment/experiment assessment will assign grade/marks based on parameters with appropriate weightage.

- Suggested parameters for overall assessment as well as each laboratory assignment include:
  - $\checkmark$  Timely completion.
  - ✓ Performance.
  - $\checkmark$  Punctuality and neatness.

## Learning Resources

## **Reference Books:**

- 1. J. D. Lee, "Inorganic Chemistry", John Wiley & Sons, 5<sup>th</sup> Edition, 2012.
- P. L. Soni, O. P. Dharmarha, U. N. Dash, "Textbook of Physical Chemistry", Sultan Chand & Sons, 2011.
- 3. P.W. Atkins, "Physical Chemistry", Oxford University Press, 10th Edition, 2014
- R. Chatwal and S. Anand, "Instrumental Methods of Chemical Analysis", Himalaya Publishing House, 5<sup>th</sup> Edition, 2009
- 5. G.D. Christian, "Analytical Chemistry", John Wiley & Sons, 7th Edition, 2003
- 6. J. March, "Reaction Mechanism in Organic Chemistry", John Wiley & Sons, 7th Edition, 2013
- H.H. Willard, L.L. Merritt, J.A. Dean and F.A. Settle, "Instrumental Methods of Analysis", CBS Publishers, 7<sup>th</sup> Edition, 1988
- J. Clayden, N. Greeves, and S. Warren, "Organic Chemistry", Oxford University Press, 2<sup>nd</sup> Edition, 2012.

## e-References:

- 1. <u>https://www.vlab.co.in/broad-area-chemical-sciences</u>
- 2. http://books.ms/main/7130732302D61A1897E4AA38E0E06B9F
- 3. <u>http://books.ms/main/C6BD050597D434C3CBC0CE0C6869CDFC</u>

## Savitribai Phule Pune University Second Year of Chemical Engineering (2024 Pattern) Course Code: PCC-205-CEE Course Name: Fluid Mechanics-Lab

<b>Teaching Scheme</b>	Credit	<b>Examination Scheme</b>
Practical: 02 Hours/Week	01	Term Work: 25 Marks Oral: 25 Marks

**Prerequisite Courses, if any:** Courses of Engineering Mathematics, Engineering Mechanics, Physics and Chemistry

## **Course Objectives:**

The objective of the course is:

- 1. To train the students to do observe and analyze fluid flow operations.
- 2. To train the students perform systematic experimentation.
- 3. To make the students aware of various fluid measuring devices and their application.
- 4. To understand various losses during fluid movement.
- 5. To verify various laws and principles of fluid flow.

## **Course Outcomes:**

After successful completion of the course, learner will be able to:

- CO1: Understand rheological behavior of fluids and its measurement.
- CO2: Experimentally verify various laws and equations governing fluid flow operation.
- **CO3:** Determine fluid flow rate by different devices.
- **CO4:** Understand the characteristic of centrifugal pump.
- **CO5:** Understand concepts of fluidization, governing equation and its applications.

List of Laboratory Experiments (Any 8 experiments from the given list)

- 1) Determination of viscosity
- 2) Reynolds experiment to determine laminar and turbulent flow
- 3) Bernoulli's theorem
- 4) Flow through venturi meter
- 5) Flow through orifice meter
- 6) Flow through rotameter
- 7) Study on Major losses
- 8) Study on Minor losses
- 9) Characteristics of centrifugal pump
- 10) Verification of stokes law

11) Flow through packed bed

## **Guidelines for Instructor's Manual**

- The instructor's manual is to be developed as a hands-on resource and reference.
- Copy of Curriculum, Conduction & Assessment guide lines, List of Experiments to be attached.

## **Guidelines for Student's Lab Journal**

The students Lab Journal should contain following related to every experiment -

- 1. Title of the experiment
- 2. Objective
- 3. Apparatus with their detailed specifications.
- 4. Brief theory related to the experiment.
- 5. Connection diagram /circuit diagram.
- 6. Observation table
- 7. Sample calculations for one/two reading.
- 8. Result tables
- 9. Graph and Conclusions.

## **Guidelines for Laboratory Conduction**

- All the experiments (Any Eight) mentioned in the syllabus are compulsory.
- Use of open source software and recent version can be used.

## **Guidelines for Lab/TW Assessment**

• Continuous assessment of laboratory work is to be done based on overall performance.

• Each lab assignment/experiment assessment will assign grade/marks based on parameters with appropriate weightage.

- Suggested parameters for overall assessment as well as each laboratory assignment include:
  - $\checkmark$  Timely completion.
  - ✓ Performance.
  - $\checkmark$  Punctuality and neatness.

## Learning Resources

## **Reference Books:**

- Y. A. Cengel, J. M. Cimbala, "Fluid Mechanics: Fundamentals and Applications", McGraw Hill, 2017
- W. L McCabe, J. Smith, and P. Harriot, "Unit Operations of Chemical Engineering", McGraw Hill International Edition, 7<sup>th</sup> Edition, 2004.

- 3. F. W. White, "Fluid Mechanics", McGraw Hill, 9th Edition, 2022.
- 4. Noel de Nevers, "Fluid Mechanics for Chemical Engineers", 3<sup>rd</sup> Edition; McGraw Hill, 2005.

## e-References:

- 1. https://fm-nitk.vlabs.ac.in/
- 2. <u>https://me.iitp.ac.in/Virtual-Fluid-Laboratory/</u>
- 3. https://web.iitd.ac.in/~hirani/MEL311.pdf

## Savitribai Phule Pune University Second Year of Chemical Engineering (2024 Pattern)

## Multidisciplinary Minor - I

## Course Code: MDM-230-CEE Course Name: Engineering Mathematics-III

<b>Teaching Scheme</b>	Credit	<b>Examination Scheme</b>
Theory: 02 Hours/Week	02	CCE: 30 Marks
		End-Semester: /U Marks

**Prerequisite Courses, if any:** Differential & Integral calculus, Linear Differential equations of first order and first degree, Collection, classification & representation of data.

## **Course Objectives:**

The objective of the course is:

1. To familiarize the students with concepts and techniques in Ordinary differential equations

2. To apply statistical methods, probability theory

3. To solve Algebraic & Transcendental equations through Numerical techniques.

4. To develop concepts of numerical differentiation and integration, numerical solutions of ordinary differential equations.

5. To equip students with advanced level mathematics and its applications that would enhance analytical thinking power, useful in their disciplines.

## **Course Outcomes:**

After successful completion of the course, learner will be able to:

**CO1:** Solve Higher order linear differential equations and its applications to chemical engineering problems.

**CO2:** Apply Statistical methods like correlation & regression and probability theory as applicable to analyzing and interpreting experimental data applicable to chemical engineering problems.

**CO3:** Solve Algebraic & Transcendental equations and System of linear equations using numerical techniques.

**CO4:** Obtain Interpolating polynomials, numerical differentiation and integration, numerical solutions of ordinary differential equations used in dynamic chemical processes.

**CO5:** Apply Integral transform techniques such as Laplace transform to solve differential equations in chemical engineering applications.

	Course Contents	
Unit I	Linear Differential Equations (LDE) and Applications	(06 Hours)

LDE of nth order with constant coefficients, Complementary Function, Particular Integral, Method of Variation of parameters, Cauchy's and Legendre's DE, Simultaneous DE. Applications of LDE to Chemical engineering problems.

#### Unit II

**Statistics and Probability** 

(06 Hours)

Measures of central tendency, Measures of dispersion, Coefficient of variation, Moments, Skewness and Kurtosis, Correlation and Regression, Reliability of Regression estimates. Probability, Probability density function, Probability distributions: Binomial, Poisson, Normal, Test of hypothesis: Chi-square test.

## **Unit III** Numerical Methods for solving Algebraic and Transcendental Equations (06 Hours)

Numerical Solution of Algebraic and Transcendental equations: Bisection, Secant, Regula-Falsi, Newton–Raphson and Successive Approximation Methods, Convergence and Stability. Numerical Solutions of System of linear equations: Gauss elimination with partial pivoting, LU Decomposition, Jacobi and Gauss-Seidel Methods.

Unit IVNumerical Interpolation and Solution of ODE(06 Hor
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Interpolation: Finite Differences, Newton's and Lagrange's Interpolation formulae, Numerical Differentiation. Numerical Integration: Trapezoidal and Simpson's rules, Bound of truncation error. Solution of Ordinary differential equations (ODE): Euler's, Modified Euler's, Runge-Kutta 4th order methods and Predictor-Corrector methods

Unit V	Laplace Transform (LT) and Applications	(06 Hours)
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Laplace Transform (LT): Definition of LT, Inverse LT, Properties & theorems, LT of some special functions viz. Periodic, Unit Step, Unit Impulse, Error, Si(t) and Ei(t). Applications of LT for solving LDE, liquid level systems consisting of single tank and two tanks in series (interacting and non-interacting systems), Second order systems (Damped vibrator).

Learning Resources

### **Text Books:**

- 1. B.V. Ramana, "Higher Engineering Mathematics", Tata McGraw-Hill, New Delhi, 2017.
- 2. B. S. Grewal, "Higher Engineering Mathematics", Khanna Publishers, New Delhi, 2015.

## **Reference Books:**

- 1. Erwin Kreyszig, "Advanced Engineering Mathematics," 10th Edition, by Wiley India, 2006.
- 2. Michael D. Greenberg, "Advanced Engineering Mathematics, 2<sup>nd</sup> Edition, Pearson Education, 1998.
- 3. Peter V. O'Neil, "Advanced Engineering Mathematics", 8th Edition, Cengage Learning, 2023.
- 4. Shepley L. Ross, "Differential Equations", 3<sup>rd</sup> Edition, Wiley India, 2018.
- 5. Sheldon M. Ross, "Introduction to Probability and Statistics for Engineers and Scientists", 6<sup>th</sup> Edition, Elsevier Academic Press, 2021.

#### e-Books:

- 1. https://archive.org/details/higher-engineering-mathematics-bs-grewal
- 2. <u>https://wp.kntu.ac.ir/dfard/ebook/em/Advanced%20Engineering%20Mathematics%2010</u> <u>th%20Edition.pdf</u>
- 3. https://minerva.it.manchester.ac.uk/~saralees/statbook3.pdf
- 4. <u>https://plcsitemiz.files.wordpress.com/2009/04/the-laplace-transform-theory-and-applications.pdf</u>

#### **MOOC/NPTEL/YouTube Links:**

- 1. https://archive.nptel.ac.in/courses/122/107/122107037/
- 2. https://archive.nptel.ac.in/courses/111/105/111105041/
- 3. https://archive.nptel.ac.in/courses/111/107/111107107/
- 4. https://archive.nptel.ac.in/courses/111/106/111106139/

## Savitribai Phule Pune University SE Chemical Engineering (2024 Pattern)

Course Code: EEM-2	240-CE	E Course Name	: Industrial Econ	omics
<b>Teaching Scheme</b>		Credit	Examinat	ion Scheme
Tutorial: 01 Hour/Week Practical: 02 Hours/Wee	ĸ	01 01	Term Work: 25 Mar	*ks
Course Objectives:				
The objective of the course	e is:			
1. To develop an insight i	n various	s Chemical plant Cost engin	neering using fundame	ental concepts of
cost analysis.				
2. To provide adequate ba	ckgroun	d of Mathematics to deal wi	th Cost Estimation Pro	oblems
3. To understand cost redu	uction du	e to depreciation using stan	dard world -wide meth	nods
4. To study cost indexes a	nd equip	ment capacity evaluation us	sing thumb rules.	
5. To know project manage	gement r	nethods using project netwo	orking analysis.	
Course Outcomes:				
After successful completio	n of the	course, learner will be able	to:	
CO1: Understand the bas	ic princ	iples of process economic	s, costing and depred	ciation of process
equipment.				
<b>CO2:</b> Evaluate the knowled	lge of co	st estimation through Capita	al Investment, Cost Inc	lexes and capacity
of process equipment.	C			
<b>CO3:</b> Apply the methods of	f capital	investments and evaluate th	ne total product cost of	fproduct
<b>CO4:</b> Trained to perform r	roject sc	heduling and profitability a	nalysis.	1
<b>CO5:</b> Perform networking	of the pr	oiect using PERT and CPM	[ Techniques.	
	or the pr	Course Contents		
		Course Contents		
Unit I		Cost Engineering	g	(03 Hours)
Time value of money and discount, annuities, perpet methods of determining de balance method, double de	equivale uities ar preciatio clining b	nce, interest-simple, compo nd capitalized cost method on – Straight Line, Sum-of- alance method.	ound and continuous, j s, depreciation, nature the-years-digits, Sinki	present worth and e of depreciation ng find, declining
Unit II	U	Cost Estimatio	n	(03 Hours)

Cash flow for industrial operations, cumulative cash position of cash flow for an industrial operation, capital investments, fixed capital cost, working capital cost, start-up costs, process equipment cost estimation, cost index and its types, Six-tenth factor rule.

Unit III	Capital Investment, Taxes and Insurances	(03 Hours)

Methods of estimating capital investment, estimation of plant cost, estimation of total product cost, manufacturing cost, general expenses. Break-even chart, Break-even points- In value and points. Taxes and insurances, types of taxes and insurances, procedure for cost comparison after taxes.

/ / /	/		
Unit IV	Project Scheduling and Profitab	ility (03 Hours	5)

Role of project engineering in project organization, process engineering: Plant location, Plant Lay outs, Unit plot plans, scheduling the project; the feasibility report.

Profitability: Criteria of profitability, payout period, return on investment, present value, cash flow analysis, alternative investment analysis

Unit V	Networking of Projects	(03 Hours)

Critical path method (CPM): events and activities; network diagramming; earliest start time and earliest finish time; latest start time and latest finish time; float, advantage of CPM; cost to finish the projects earlier than normal cost; precedence diagramming. program evaluation and review technique (PERT): pert network and time estimates.

List of Assignments (Any 5 assignments from the given list)

## **Tutorials/Assignments**

## Guidelines:

- Based on group of five students or the practical batch the problem values can be changed for the same numerical and assessed accordingly.
- Each student has to solve <u>any FIVE tutorials</u> out of the listed below
- Types of problems

## Problems can be based on –

- 1. Evaluation and comparison of Simple, compound and continuous interests values for same principal amount.
- 2. Estimation of present worth, annuity and discount
- 3. Evaluation and comparison of depreciation values by straight line, sum-of-the-yearsdigits, sinking fund and double declining balance methods for same principal value
- 4. Estimation of Equipment capacity based on six-tenth factor rule and cost index in two different years
- 5. Evaluation of profitability based on Payout period and return on investment
- 6. Comparison of profitability based on Return of investment method
- 7. Study of PERT and CPM method
- 8. Calculation of earliest start time and earliest finish time; latest start time and latest finish time; float and slack variable

#### Learning Resources

#### **Text Books:**

1. M. S. Peters and K. D. Timmerhaus, "Plant Design and Economics for Chemical Engineers", Mc Graw Hill, 2002.

2. Richard Turton, R.C. Bailie, W.B. Whiting, J.A. Shaeiwitz, "Analysis, Synthesis and Design of Chemical Processes", 4<sup>th</sup> Edition, Prentice Hall, 2012.

## **Reference Books:**

- 1. R.K Sinnot,"Coulson & Richardson's Chemical Engineering- Chemical Engineering Design", Vol. 6, Butterworth-Heinemann,
- 2. L. S. Srinath, "PERT AND CPM." affiliated East Press Pvt. Ltd., New York, 1973
- 3. J. H. Perry (Editor) "Chemical Engineering Handbook" 7th Edition, McGraw Hill, 1997

## e-Books:

- 1. https://ptgmedia.pearsoncmg.com/images/9780132618120/samplepages/0132618125.pdf
- 2. <u>https://dl.icdst.org/pdfs/files1/09f2516ecf28dd4b294b160fb9527043.pdf</u>
- 3. https://www.sciencedirect.com/science/article/pii/S157079460180170X

## **MOOC/NPTEL/YouTube Links:**

- 1. https://archive.nptel.ac.in/courses/103/105/103105166/
- 2. https://archive.nptel.ac.in/courses/103/103/103103039/
- 3. https://nptel.ac.in/courses/103105166

## Savitribai Phule Pune University

## **SE Chemical Engineering (2024 Pattern)**

## Course Code: VEC-250-CEE Course Name: Universal Human Values and Professional Ethics

<b>Teaching Scheme</b>	Credit	<b>Examination Scheme</b>
Theory: 02 Hours/Week	02	CCE: 15 Marks End Sem Exam: 35 Marks

## **Course Objectives:**

The objective of the course is:

- 1. To help the students appreciate the essential complementarity between values and skills to ensure mutual happiness and prosperity.
- 2. To elaborate on 'Self-exploration' as the process for Value Education.
- 3. To facilitate the understanding of harmony at various levels starting from self and going towards family and society.
- 4. To elaborate on the salient aspects of harmony in nature and the entire existence.
- 5. To explain how the Right understanding forms the basis of Universal human values and definitiveness of Ethical human conduct.
- 6. To provide the vision for a holistic way of living and facilitate transition from chaotic life to an orderly life.

## **Course Outcomes:**

At the end of this course, students will be able to:

**CO1:** Recognize the concept of self-exploration as the process of value education

**CO2:** Interpret the human being as the coexistence of self and body.

CO3: Explain relationship between oneself and the other self as the essential part of relationship and

harmony in the family.

CO4: Interpret the interconnectedness, harmony and mutual fulfilment inherent in nature and the

entire existence.

**CO5:** Draw ethical conclusions in the light of Right understanding facilitating the development of

holistic technologies production systems and management models.

## **Course Contents**

Unit I	Introduction to Value Education	(06 Hours)

Understanding Value Education, Self-exploration as the Process for Value Education, Continuous Happiness and Prosperity - the Basic Human Aspirations and their Fulfilment, Right Understanding, Relationship and Physical Facility, Happiness and Prosperity - Current Scenario, Method to Fulfil the Basic Human Aspirations.

Unit II	Harmony in Human Being	(06 Hours)		
Understanding Human being as the Co-existence of the Self and the Body, distinguishing between the				
Needs of the Self and th	e Body, The Body as an Instrument of the Self, Understandin	ng Harmony in the		

Self, Harmony of the Self with the Body, Program to Ensure self-regulation and Health.

Unit III	Harmony in Family and Society	(06 Hours)
Harmony in the Family	- the Basic Unit of Human Interaction "Trust' - the Four	ndational Value in
Relationship, 'Respect'	- as the Right Evaluation, Values in Human-to-Hum	man Relationship,
Understanding Harmony	in the Society, Vision for the Universal Human Order.	
Unit IV	Harmony in the Nature (Existence)	(06 Hours)
Understanding Harmony	y in the Nature, Interconnectedness, self-regulation and	Mutual Fulfilment
among the Four Orders	of Nature, Realizing Existence as Co-existence at All Le	evels, The Holistic
Perception of Harmony i	n Existence.	
Learning Resources		
Text Books:		
1. R R Gaur, R Asth	nana, G P Bagaria, "The Textbook-A Foundation Course in	Human Values
and Professional	Ethics", 3rd Revised Edition, Excel Books, New Delhi, 2019	).
2. R R Gaur, R Asth	nana, G P Bagaria, "The Teacher's Manual for a Foundation	Course in Human
Values and Profe	ssional Ethics", 2 <sup>nd</sup> Revised Edition, Excel Books, New Del	hi, 2019.
Reference Books:		1. 1.01 1
I. P. L. Dhar, R. R. G	aur, "Science and Humanism, Commonwealth Publishers A	Jaico and Charles
7 A Nagarai "Jeeva	n Vidya: Ek Parichaya" Jeeyan Vidya Prakashan Amarkan	tak 1000
3 R P Baneriee "Fo	undations of Ethics and Management" Excel Books 2005	tax, 1777.
4. A. N. Tripathy. "H	uman Values". New Age International Publishers, 2003.	
5. E. G. Seebauer & H	Robert L. Berry, "Fundamentals of Ethics for Scientists and	Engineers".
Oxford University	Press, 2000.	8
6. B. L. Bajpai, "India	an Ethos and Modern Management", New Royal Book Co.,	Lucknow, 2008.
7. M. Govindrajran, S	S Natrajan and V.S. Senthil Kumar, "Engineering Ethics and	Human Values,
Eastern Economy I	Edition", Prentice Hall of India Ltd.	
8. M K Gandhi, "The	Story of My Experiments with Truth", Jaico Publishing Ho	use, 2008.
e-Resource:		
1 https://fdp-si.aict	e-india org/download nhn#1/	
	<u>1</u>	1 . /

- 2. <u>http://madhyasth-darshan.info/postulations/knowledge/knowledge-of-humane-conduct/</u>
- 3. https://www.youtube.com/channel/UCQxWr5QB\_eZUnwxSwxXEkQw

## **MOOC/NPTEL/YouTube Links:**

 MPTEL Course on "Exploring Human Values: Visions of Happiness and Perfect Society" by Prof. A. K. Sharma, Department of Humanities and Social Sciences, IIT Kanpur, <u>https://nptel.ac.in/courses/109104068</u>

## Savitribai Phule Pune University SE Chemical Engineering (2024 Pattern)

<b>Teaching Scheme</b>	Credit	Examina	tion Scheme
Practical: 04 Hours/Week	02	Term Work: 25 Ma Oral: 25 Marks	rks
Course Objectives:			
The objective of the course is:	:		
1. To understand the important	ce of safety.		
2. To learn about industrial hy	giene and regulations on sa	afety in process industry.	
3. To develop idea on flammal	bility limits and fire triang	e.	
4. To learn about sustainable d	evelopment and its import	ance in environmental conser	rvation.
5. To develop collaboration sl Course Outcomes:	kills to work with others o	n environmental projects.	
At the end of this course, stude	ents will be able to:		
<b>CO1:</b> Develop a sense of envi	ronmental responsibility a	nd stewardship.	
CO2: Develop an appreciatior	n for nature and its import	ance in human well-being.	
CO3: Perform the work studie	es for sustainability and en	vironmental conservation.	
<b>CO4:</b> Design to prevent fires a	and explosions in real-wor	ld situations.	
CO5: Perception on HAZOP a	and fault tree analysis.		
	Course Con	tents	
Unit I	Safety and Tox	xicity Limits	(03 Hours)
Concepts and definition, safety accident process: Initiation, pr relative toxicity, threshold lim	y culture, storage of dange ropagation, and termination it values.	erous materials, plant layout son, toxicology: ingestion, in	safety systems, the halation, injection
Unit II	Safety in Proc	ess Industries	(03 Hours)
Industrial hygiene: governmer toxicants by monitoring, evaluestimating worker exposures to	nt regulations, identification ating worker exposures to toxic vapors.	on, evaluation: evaluating ex o dusts, evaluating worker e	posures to volatile exposures to noise,
Unit III	Flammability and	l Fire Triangles	(03 Hours)
Scale of dispater fine triangle	distinction batwar fine	and avalagion fine point f	lommobility limite

Scale of disaster, fire triangle, distinction between fires and explosion, fire point, flammability limits, mechanical explosion deflagration and detonation, confined explosion, unconfined explosion, vapor cloud explosions, boiling liquid expanding vapor explosion (BLEVE), flammability characteristics of liquids and vapors, minimum oxygen concentration (MOC).

Unit IV Preparedness Handling Hazards		(03 Hours)		
Control of toxic chamics	la. Stamage and handling of flommable and taxis showing	Dummer no otiona		
Control of toxic chemica	us, storage and nandling of frammable and toxic chemical,	Runway reactions,		
Relief system risk and hazards management, Design to prevent Fires and Explosions: Injecting Inert,				
static Electricity, Explosion proof equipment and Instrument, Ventilation, sprinkler systems and				
Miscellaneous Design for preventing Fires and Explosion.				
Unit V	HAZOP Analysis	(03 Hours)		

Hazards identification: process hazards checklists, hazard surveys, hazard and operability studies (HAZOP), safety reviews. Risk assessment: review of probability theory, interaction between process units, revealed and unrevealed failure, and probability of coincidence, event trees and fault trees.

## List of Assignments (Any 8 Assignments from the given list)

Assignment:

- Based on group of five students or the practical batch the problem values can be changed for the same assignments question and assessed accordingly.
- Each student has to complete <u>any EIGHT assignments (from the given list)</u>
- Assignments to be submitted as Term Work:
- 1. Critical analysis on process safety: Key importance, benefits and regulatory requirements.
- 2. Hazard Identification and Risk Assessment (HIRA): Methods and tools for identifying hazards and assessing risks.
- 3. Process Safety Management (PSM): Overview of PSM elements, implementation, and auditing.
- 4. Fire safety plan: Develop a fire safety plan for an industrial process.
- 5. Safety Instrumented Systems (SIS): Design, implementation, and maintenance of SIS.
- 6. Relief System Design: Sizing and design of relief systems for process safety.
- 7. Fire and Explosion Protection: Measures for preventing and mitigating fires and explosions.
- 8. **Human Factors in Process Safety**: Role of human error in process safety incidents and strategies for mitigation.
- 9. **Process Safety Incident Investigation**: Techniques for investigating and learning from process safety incidents.
- 10. Personal Protective Equipment's (PPE): Selection of appropriate PPE for industrial tasks.
- 11. Case study on handling an industrial process safely.

### **Text Books:**

- 1. Mihir Kumar Purkait, Piyal Mondal, Murchana Changmai, Vikranth Volli, Chi-Min Shu, "Hazards and Safety in Process Industries: Case Studies", CRC Press, 2021.
- 2. Samarendra Kumar Biswas, Umesh Mathur, Swapan Kumar Hazra, "Fundamentals of Process Safety Engineering", CRC Press, 2022

### **Reference Books:**

- 1. 1. Daniel A. Crowl, Joseph F. Louvar, "Chemical Process Safety: Fundamentals with Applications", 3<sup>rd</sup> Edition, Pearson, 2013.
- 2. CCPS (Center for Chemical Process Safety), "Guidelines for Process Safety Knowledge Management", John Wiley & Sons, 2024.

### e-Resources:

- 1. <u>https://ftp.idu.ac.id/wp-</u> <u>content/uploads/ebook/ip/BUKU%20MANAJEMEN%20SAFETY/SAFETY%20INDUS</u> <u>TRY/Introduction%20to%20process%20safety%20for%20undergraduates%20and%20</u> <u>engineers%20(%20PDFDrive%20).pdf</u>
- 2. https://hsseworld.com/e-books-fundamentals-of-process-safety-engineering/
- 3. https://www.sciencedirect.com/bookseries/methods-in-chemical-process-safety

## **MOOC/NPTEL/YouTube Links:**

- 1. <u>https://elearn.nptel.ac.in/shop/nptel/chemical-process-safety/?v=c86ee0d9d7ed</u>
- 2. https://archive.nptel.ac.in/courses/103/107/103107156/

# Second Year Engineering (2024 Pattern)

# **Chemical Engineering**

(With effect from Academic Year 2025-26)

## **SEMESTER - II**

## Savitribai Phule Pune University

## Second Year of Chemical Engineering (2024 Pattern)

Course Code: PCC-200-CEE	Cou	rse Name: Heat I ransier
Teaching Scheme	Credit	<b>Examination Scheme</b>
Theory: 03 Hours/Week	03	CCE: 30 Marks End-Semester: 70 Marks

Prerequisite Courses, if any: Fundamental knowledge of Mathematics and Fluid Mechanics.

## **Course Objectives:**

The objective of the course is:

- 1. To learn the fundamental concepts of heat transfer operations in the chemical process industries.
- 2. To use heat transfer principles to understand the heat transport by conduction, convection and radiation.
- 3. To design variety of heat exchange equipment and evaporators.
- 4. To provide the basic tools to expose students to heat transfer applications in industrial

processes.

## **Course Outcomes:**

After successful completion of the course, learner will be able to:

**CO1:** Develop the equation for conduction process for any geometry and able to calculate the rate of heat transfer.

**CO2:** Solve the heat transfer rate in convection for various geometric surfaces including phase change processes.

**CO3:** Demonstrate basic principles, mechanism and calculations of radiation heat transfer.

**CO4:** Design heat exchange equipment based on the need that fits to application.

**CO5:** Identify, formulate and solve engineering problems involving concept of conservation of energy in processes like evaporation.

Course Contents			
Unit I	Conduction	(07 Hours)	
Introduction, Heat Trans	fer and Thermodynamics, Modes of heat transfer, Heat tr	ansfer fluxes and	
resistances, Thermal conductivity, Fourier's law of conduction; General equation for conduction.			
Conduction through plane, cylindrical and spherical and composite walls, Heat losses and insulation,			
Critical insulation thickness, introduction to heat transfer with heat sources. Unsteady State			
Conduction. Fins and their importance, The concept of fin efficiency and fin effectiveness.			
Unit II Convection (08 Hours)			

Heat Transfer without Phase Change: Introduction, thermal boundary layer, Natural and forced convections, film thickness, heat transfer coefficient, various resistances, Empirical equations for

convection heat transfer in laminar and turbulent flow through tubes, through annulus and over a flat plate. Analogy between momentum and Heat Transfer, Dimensional Analysis.

**Heat Transfer with Phase Change**: Introduction, importance of latent heat, Pool boiling and film boiling, concept of critical heat flux. Condensation: Modes and features, Derivation of Nusselt equation on condensate film, condensation on vertical and horizontal plates, condensation on inside and outside pipes for horizontal and vertical flows.

Unit III	Radiation	(07 Hours)
Radiant energy distribu	tion, Various laws of radiation and their derivatives, Plank	's law, Wein's law.
The Stefan-Boltzmann	law for blackbody, Kirchhoff's law, black body, grey bod	ly, emissive power
Exchange of energy be	etween two surfaces; View factors, combined heat trans	fer by conduction,
convection and radiatio	n, Furnace calculations.	

Unit IV	Heat Exchange Equipment	(08 Hours)
Types of heat exchange	rs; Co-current and counter-current flows, fouling factors, o	choice of thermic
fluids, Equivalent diame	eter; LMTD, correction factors, Temperature profiles in	heat exchangers,
pressure drop, Process d	lesign of heat exchangers including double pipe heat exch	anger, multi-pass

exchangers, shell and tube heat exchanger, Design of heat exchangers using NTU method, cross flow heat exchangers, Heat transfer equipment auxiliaries: Steam trap.

Unit V	Evaporation	(08 Hours)

Introduction, solution properties, foaming, degradation due to high temperature, scaling, equipment material, types of evaporators, material and energy balance for single effect systems, boiling point elevation, capacity and economy, multiple effect evaporators. design of evaporators.

## **Learning Resources**

## **Text Books:**

- 1. J. P Holman, Souvik Bhattacharyya, 10<sup>th</sup> Edition, McGraw Hill Education Private Ltd., 2020.
- 2. Coulson., Richardson J.E., "Chemical Engineering", Vol-I, Pergamon Press, 2004
- 3. Sinnott R. K., "Chemical Engineering" Vol- VI, 4<sup>th</sup> Edition, Chemical Engineering Design, Elsevier, 2008.

## **Reference Books:**

- 1. D. Q. Kern, "Process Heat Transfer", Tata McGraw-Hill, 2008.
- 2. Binay K Dutta, "Heat Transfer-Principles and Applications" PHI Learning Private Ltd, 2011.
- W. L. McCabe, J. C. Smith and P. Harriott, "Unit Operations of Chemical Engineering", 7<sup>th</sup> Edition, McGraw-Hill, 2017.
- Y. A. Cengel, "Heat and Mass Transfer" 3<sup>rd</sup> Edition Tata McGraw Hill Publications, New Delhi, 2007.

#### e-Books:

- 1. <u>https://hyominsite.wordpress.com/wp-content/uploads/2015/03/fundamentals-of-heat-and-mass-transfer-6th-edition.pdf</u>
- 2. <u>https://www.amirajcollege.in/wp-content/uploads/2020/10/3151909-heat-transfer-a-practical-approach-by-y-a-cengel.pdf</u>
- 3. <u>https://ahtt.mit.edu/wp-content/uploads/2020/08/AHTTv510.pdf</u>
- 4. <u>http://www.freeengineeringbooks.com/Chemical/Heat-Transfer-Operations.php</u>

**MOOC/NPTEL/YouTube Links:** 

- 1. https://archive.nptel.ac.in/courses/103/105/103105140/
- 2. https://archive.nptel.ac.in/courses/103/103/103103032/
- 3. https://archive.nptel.ac.in/courses/112/105/112105271/

Savit	ribai Phule Pune <b>(</b>	J <b>niversity</b>		
Second Year of Chemical Engineering (2024 Pattern) Course Code: PCC-207-CEE Course Name: Materials and Design				
Teaching Scheme	Credits	Examina	tion Scheme	
Theory: 03 Hours/Week	03	CCE: 30 Marks End-Semester: 70 N	larks	
Prerequisite Courses, if any: Materia	als, properties of mater	ials, Engineering Mee	chanics	
Course Objectives:				
The objective of the course is to impart t	he basic knowledge of r	naterials and machine	design for designing	
chemical process equipment, auxiliary e	equipment and their acc	essories.		
Course Outcomes:				
After successful completion of the cour	rse, learner will be able	e to:		
<b>CO1:</b> Understand the scope of Engine corrosion	eering materials, their	properties, selection	, and importance of	
CO2: Understand Nanomaterials, synt	thesis methods and app	lications.		
<b>CO3:</b> Analyze stresses and strains in r	nachine elements and s	structures subjected to	o various loads	
CO4: Analyze and design power transp	nission shafts carrying	various elements like	e keys and couplings	
<b>CO5:</b> Design thin and thick-walled pres	ssure vessels for variety	of unit operations		
	<b>Course Contents</b>			
Unit I En	gineering Materials a	nd Corrosion	(08 Hours)	
Scope of engineering materials, Class	sification of Engineer	ing Materials, Physic	cal and Mechanical	
properties of Metals, Selection of Mater	rials for process equipr	nent.		
Corrosion: Definition, Types of corro	osion- Direct corrosio	n, Electro-chemical	corrosion, Galvanic	
corrosion, High temperature corrosio	n, Factors affecting c	orrosion rate, Metho	ods for control and	
prevention of corrosion. Numerical on corrosion rate.				
Unit II	Nanomaterials		(07 Hours)	
Classification, synthesis, characterization and application of Nanomaterials – Fullerenes, Bucky balls,				
carbon Nano tubes, fullerenes. Nano p	articles – silver Nano-	particles. Application	s of Nano materials	
in Chemical Industry.				
Unit III B	asic Considerations in	Design	(07 Hours)	
Concept of Stress, Strain and Modulus of	of Elasticity, Factor of S	Safety, Stress Concent	tration, Lateral strain	
and Poisson's Ratio, Stresses due to statio	c and dynamic loads. Th	nermal stresses, Impac	t stresses, distinction	
between process design and process equ	ipment design (mechar	ical design), design c	odes.	

	Unit IV	Design of Shafts, Keys and Couplings	(08 Hours)
Sha	afts: Types of shafts, I	Design of shafts under steady load, suddenly applied load an	nd fluctuating loads,
sha	fts subjected to combi	ned loads, equivalent bending and twisting moments.	
Key	ys: Types of keys, stre	esses developed in flat keys, shear and crushing design pro	cedure.
Cou	<b>plings:</b> Types of coup	plings, Design of rigid flange coupling	
	Unit V	Design of Pressure Vessels	(08 Hours)
Thi	n walled pressure ve	ssels: Introduction to pressure vessels, design stress, desig	n criteria, design of
shel	l (spherical and cylind	lrical), design of different types of heads and closures	
Thi	ck walled pressure	vessels: Stresses in thick cylinder, types of construction	ons, design of high
pres	ssure vessels		
Lea	arning Resources		
Tex	xt Books:		
	1. D.Z. Jestrazebaski	, "Properties of Engineering Materials, 3 <sup>rd</sup> Edition, Toppe	rs. Co. Ltd., 1987
	2. J. L. Lee and Ev	vans, "Selecting Engineering Materials for Chemical and	nd Process Plants",
	Business Works 1	978.	
	3. R. S. Khurmi and	J. K. Gupta, "A Textbook of Machine Design", 25 <sup>th</sup> Editio	on, S. Chand, 2020.
	4. V. V. Mahajani, S.	. B. Umarji, 2014, Joshi's Process Equipment Design, Trini	ty Press.
	5. B. C. Bhattachary	va, 2015, Introduction to Chemical Equipment Design, C.B	.S. Publishers.
	6. J. M. Coulson, J.	F. Richardson, R. K. Sinott, 2005, Chemical Engineer	ing Design Vol. 6,
	Pergamon Press		
Ref	ference Books:		
	1. B. S. Mitchell, "A	n Introduction to Materials Engineering and Science for C	hemical and
	Materials Enginee	rs", John Wiley & Sons, 2004.	
	2. R. L. Norton, "Ma	chine Design, London", UK, Prentice Hall, 2010.	
	3. D. W. Green, "Per	ry's Chemical Engineers Handbook", McGraw Hill, 2008	
e-B	ooks:		
1.	https://web.iitd.ac.in	/~hirani/MEL311.pdf	
2.	https://www.me.iitb.	ac.in/~ramesh/courses/ME423/shafts.pdf	
3.	https://etcfunsafe.com	m/downloads/PVI-STUDY-NOTES-ENGLISH-TRIAL.	<u>pdf</u>
4.	https://sedyono.wor	dpress.com/wp-content/uploads/2015/10/ch-02.pdf	

5. <u>https://www.me.iitb.ac.in/~ramesh/courses/ME423/materials.pdf</u>

**MOOC/NPTEL/YouTube Links:** 

- 1. https://archive.nptel.ac.in/courses/112/105/112105125/
- 2. https://archive.nptel.ac.in/courses/112/106/112106293/
- 3. <u>https://archive.nptel.ac.in/courses/113/102/113102080/</u>

## Savitribai Phule Pune University, Pune Second Year of Chemical Engineering (2024 Pattern) **Course Code: PCC-208 -CEE Course Name: Mechanical Operations** Credit **Examination Scheme Teaching Scheme** 02 **Theory: 02 Hours/Week** CCE: 30 Marks **End-Semester: 70 Marks** Prerequisite Courses: Engineering Mathematics, Applied Science, Basic in Environmental Science / Engineering, Fluid Mechanics, Engineering Materials and Process Calculations. **Course Objectives:** The objective of the course is: 1. To study properties and characteristics of solids, separation and size reduction of solids. 2. To understand fluid- solid separations using classification, gravity settling & sedimentation, fluidization with its application of pneumatic conveying, and beneficiation methods. 3. To study mixing of powders, viscous materials & pastes, agitation of fluids and filtration. **Course Outcomes:** After successful completion of the course, learner will be able to: **CO1:** Classify equipment for screening and size reduction according to properties of solids. **CO2:** Make use of thickeners, clarifiers and centrifuges for solid-liquid separations. **CO3:** Apply fluidization technique and beneficiation methods in process industries. **CO4:** Identify an appropriate type of impeller for mixing of a particular mixture and to estimate power required for agitation of fluids. **CO5:** Understand basic principles for design of filtration equipment. **Course Contents** Unit I **Screening and Size Reduction of Solids** (06 Hours) Properties and characteristics of solids, performance of screening equipment / testing sieves, U.S. Standard sieve series, Tyler Standard screen series, Sieve Shaker, types of screen analysis. Necessity of size reduction, crushing efficiency, energy requirement calculations by using crushing laws, classification of size reduction equipment, study of Crushers, Grinders and Ultrafine Grinders. Dry versus wet grinding. Open circuit grinding and closed circuit grinding.

Unit II	Settling and Sedimentation	(07 Hours)
Unit II	Setting and Seumentation	(07 110015)

Theory of particle movement through a fluid. Free settling & Hindered settling. Stokes' law and Newton's law of settling. Differential settling and separation of solids in Classification, Sink-and-float methods, Differential settling methods. Basic principle of Sedimentation and its applications in water purification & wastewater treatment. Batch Sedimentation Test, Kynch theory of sedimentation, determination of thickener area and depth of thickener. Study of Thickeners, Clarifiers, and Equipment for Classification: Simple gravity settling classifier. Centrifuge equipment for Sedimentation: Tubular centrifuge and Disk bowl centrifuge.

## Unit IIIFluidization and Beneficiation Methods(06 Hours)

Types of fluidization, fluidized bed systems, determination of minimum fluidization velocity, flow through packed bed, applications of fluidized bed, Ergun equation, Kozeny-Carman equation. Study of Pneumatic conveying systems. Study of Flotation Cell, Magnetic Separator, Cyclone Separator, Hydro-cyclone, Electrostatic Precipitator, Scrubbers, and Applications of Bag filters in Air pollution control, and Hydraulic jigs in coal and ore industries.

	Unit IV	Mixing and Agitation	(05 Hours)
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Types of Impellers, flow patterns in un-baffled and baffled tanks, draft tube, mechanically agitated vessel, power required for agitation of fluids. Agitator scale-up. Mixing of powders, viscous material

, and pastes. Performance of mixers- determination of mixing index.

Basic theory of filtration, filtration equations for constant- pressure filtration, constant rate filtration, and continuous filtration. Types of filtration equipment, classification of filters. Theory and applications of Bed filters, Plate-and-frame-filter presses, Leaf filters, Continuous rotary filters. Filter media and filter aids. Equations for washing of filter cakes. Equipment for Centrifugal filtration: Perforated rotating basket filter.

## Learning Resources

#### **Text Books:**

- W. L. McCabe, J. C. Smith and P. Harriott, "Unit Operations of Chemical Engineering", 7<sup>th</sup> Edition, McGraw-Hill, 2017.
- 2. C. M. Narayanan C. M. and B. C. Bhattacharya, "Mechanical Operations for Chemical Engineers-Incorporating Computer Aided Analysis", Khanna Publishers, New Delhi, 1990.
- 3. P. Chattopadhyay, "Unit Operations of Chemical Engineering" Vol. I, Khanna Publishers, New Delhi.

## **Reference Books:**

- Christie John Geankoplis "Transport Processes and Separation Process Principles (Includes Unit Operations), 4<sup>th</sup> Edition, Eastern Economy edition published by PHI Learning Pvt. Ltd., New Delhi, 2013.
- 2. Coulson J. M. and Richardson J. F. "Chemical Engineering" Vol. 2, 4th Edition, Pergamon Press, 1991.

#### e-Books:

- 1. <u>https://api.pageplace.de/preview/DT0400.9780080473796 A24385505/preview-</u> 9780080473796 A24385505.pdf
- 2. <u>https://www.bietdvg.edu/media/department/BT/data/learning-materials/Unit\_Operation\_1.pdf</u>
- 3. <u>https://archive.org/details/principlesofunit00fous</u>

**MOOC/NPTEL/YouTube Links:** 

- 1. https://archive.nptel.ac.in/courses/103/103/103103155/
- 2. https://archive.nptel.ac.in/courses/103/107/103107123/

## Savitribai Phule Pune University

Second Year of C	hemical Engineering (2024 Pattern)
<b>Course Code: PCC-209-CEE</b>	<b>Course Name: Heat Transfer-Lab</b>

<b>Teaching Scheme</b>	Credit	<b>Examination Scheme</b>
Practical: 02 Hours/Week	01	Term Work: 25 Marks Practical: 25 Marks

Prerequisite Courses, if any: Fundamental knowledge of Mathematics and Fluid Mechanics.

## **Course Objectives:**

The objective of the course is:

- 1. To understand fundamental concepts of heat transfer operations through experimentation.
- 2. To use heat transfer principles to understand the heat transport by conduction, convection and radiation.
- 3. To analyze of heat transfer in plate type heat exchanger.
- 4. To develop perception of heat transfer applications in industrial processes.

## **Course Outcomes:**

After successful completion of the course, learner will be able to:

**CO1:** Develop the equation for conduction process for any geometry and able to calculate the rate of heat transfer.

**CO2:** Solve the heat transfer rate in convection for various geometric surfaces including phase change processes.

CO3: Demonstrate basic principles, mechanism and calculations of radiation heat transfer.

**CO4:** Design and analyze different types of heat exchange equipment based on the need that fits to application.

**CO5:** Design and analyze performance of single effect and multiple effect evaporator.

## List of Laboratory Experiments (Any 8 experiments from the given list)

- 1) Heat conduction- Determination of thermal conductivity
- 2) Convection (Natural/Forced)-Calculation of heat transfer coefficient
- 3) Thermal radiation-determination of emissivity
- 4) Construction of pool boiling curve
- 5) Determination of heat transfer coefficient of Double pipe heat exchanger
- 6) Determination of heat transfer coefficient of Shell and tube heat exchanger
- 7) Material balance and energy balance of Single effect evaporator
- 8) Design of shell and tube heat exchanger/ Calculations using HTRI software

- Design of multiple effect evaporators using software (Excel, Chemcad, Python, UNISIM, ASPEN etc.)
- 10) Study of Finned tube heat exchanger
- 11) Heat transfer analysis of Plate Heat exchanger
- 12) Heat transfer in agitated vessels

## **Guidelines for Instructor's Manual**

- The instructor's manual is to be developed as a hands-on resource and reference.
- Copy of Curriculum, Conduction & Assessment guide lines, List of Experiments to be attached.

## **Guidelines for Student's Lab Journal**

The students Lab Journal should contain following related to every experiment -

- 1. Title of the experiment
- 2. Objective
- 3. Apparatus with their detailed specifications.
- 4. Brief theory related to the experiment.
- 5. Connection diagram /circuit diagram.
- 6. Observation table
- 7. Sample calculations for one/two reading.
- 8. Result tables
- 9. Graph and Conclusions.

## **Guidelines for Laboratory Conduction**

- All the experiments (Any Eight) mentioned in the syllabus are compulsory.
- Use of open source software and recent version is to been encouraged.

## **Guidelines for Lab/TW Assessment**

- Continuous assessment of laboratory work is to be done based on overall performance.
- Each lab assignment/experiment assessment will assign grade/marks based on parameters with appropriate weightage.
  - Suggested parameters for overall assessment as well as each laboratory assignment include:
    - $\checkmark$  Timely completion.
    - ✓ Performance.
    - $\checkmark$  Punctuality and neatness.

## **Text Books:**

- 1. J. P Holman, Souvik Bhattacharyya, 10<sup>th</sup> Edition, McGraw Hill Education Private Ltd., 2020.
- 2. Coulson., Richardson J.E., "Chemical Engineering", Vol-I, Pergamon Press, 2004
- 3. Sinnott R. K., "Chemical Engineering" Vol- VI, 4<sup>th</sup> Edition, Chemical Engineering Design, Elsevier, 2008.

## e-Recourse:

- 1. https://aero04-iitb.vlabs.ac.in/exp3/index.html
- 2. <u>https://ht-iitb.vlabs.ac.in/</u>

## Savitribai Phule Pune University, Pune Second Year of Chemical Engineering (2024 Pattern) **Course Name: Mechanical Operations-Lab Course Code: PCC-210-CEE** Credit **Examination Scheme Teaching Scheme** 01 **Oral: 25 Marks Practical: 02 Hours/Week** Prerequisite Courses: Engineering Mathematics, Applied Science, Basic in Environmental Science / Engineering, Fluid Mechanics, Engineering Materials and Process Calculations. **Course Objectives:** The objective of the course is: 1. To study properties and characteristics of solids, separation and size reduction of solids through experimentation. 2. To understand fluid- solid separations using classification, gravity settling & sedimentation, fluidization with its application of pneumatic conveying, and beneficiation methods. 3. To study mixing of powders, viscous materials & pastes, agitation of fluids and filtration. **Course Outcomes:** After successful completion of the course, learner will be able to: **CO1:** Determine energy consumption and crushing law constants for a crushing equipment **CO2:** Measure and evaluate efficiency of a separator. **CO3:** Understand fluidization principles and apply it in chemical and allied processes. **CO4:** Develop perception of mixing and determine mixing index. **CO5:** Determine important criteria of filtration through systematic experimentation. List of Laboratory Experiments (Any 8 experiments from the given list) 1) To determine overall effectiveness of a given set of standard screens by using a Sieve Shaker. 2) To determine energy consumption and crushing law constants for size reduction of lumps of solids in a Blake or Dodge Jaw Crusher. To determine critical speed of a Ball Mill and average particle size of the product obtained. 3) 4) To determine area of a batch thickener by conducting batch settling tests in a laboratory. 5) To determine minimum velocity for fluidization through a packed bed and to verify Ergun equation. 6) To determine efficiency of a Magnetic Separator for separation of a given mixture. 7) To determine collection efficiency of a Cyclone Separator based on different parameters for separation

- To determine minimum conveying velocity of a given pneumatic conveyor at different solids loading ratio for dilute- phase systems.
- 9) To determine mixing index or power requirement for agitation of a given mixture in a mechanically agitated vessel for comparison of different types of impellers.

10) To determine mixing index of a paste in a Sigma Mixer.

 To determine filter medium resistance and specific cake resistance for constant pressure filtration or constant rate filtration by using a Plate-and-Frame-Filter Press.

12) To determine filter medium resistance and specific cake resistance for constant pressure filtration or constant rate filtration by using a Vacuum Leaf Filter

### OR

To determine rate of filtration at constant pressure and constant rate period by using a Rotary Vacuum Drum Filter.

13) To determine rate of filtration at different rpm of a perforated basket Centrifuge.

14) A demonstration experiment on a Dorr Classifier.

## **Guidelines for Instructor's Manual**

• The instructor's manual is to be developed as a hands-on resource and reference.

• Copy of Curriculum, Conduction & Assessment guide lines, List of Experiments to be attached.

## **Guidelines for Student's Lab Journal**

The student's Lab Journal should contain following related to every experiment -

1. Title of the experiment

2. Aim or Objective

- 3. Equipment with their detailed specifications.
- 4. Brief theory related to the experiment.
- 5. Diagram of the equipment or experimental set-up.
- 6. Observation table
- 7. Sample calculations for one/two reading.
- 8. Result tables
- 9. Graph and Conclusions.

## **Guidelines for Laboratory Conduction**

• All the experiments (Any Eight) mentioned in the syllabus are compulsory.

• Use of open source software and recent version is to be encouraged.

## **Guidelines for Lab/TW Assessment**

• Continuous assessment of laboratory work is to be done based on overall performance.

• Each lab assignment/experiment assessment will assign grade/marks based on parameters with appropriate

weightage.

• Suggested parameters for overall assessment as well as each laboratory assignment include:

- $\checkmark$  Timely completion.
- ✓ Performance.
- $\checkmark$  Punctuality and neatness.

## Learning Resources

## **Text Books:**

- W. L. McCabe, J. C. Smith and P. Harriott, "Unit Operations of Chemical Engineering", 7<sup>th</sup> Edition, McGraw-Hill, 2017.
- 2. C. M. Narayanan C. M. and B. C. Bhattacharya, "Mechanical Operations for Chemical Engineers-Incorporating Computer Aided Analysis", Khanna Publishers, New Delhi, 1990.
- 3. P. Chattopadhyay, "Unit Operations of Chemical Engineering" Vol. I, Khanna Publishers, New Delhi.
- 4. Coulson J. M. and Richardson J. F. "Chemical Engineering" Vol. 2, 4th Edition, Pergamon Press, 1991.

## e-Resources:

- 1. https://www.vlab.co.in/broad-area-chemical-engineering
- 2. https://fm-nitk.vlabs.ac.in/

Savitribai Phule Pune University Second Year of Chemical Engineering (2024 Pattern)				
Course Code: MDN	M-231-CEE	Course Nan	ne: Introduction t	o Data Science
Teaching Scher Theory: 02 Hours/Week	me	02	Examinat CCE: 30 Marks End-Semester: 70 M	arks
Prerequisite Courses, if	any: Enginee	ring Mathematics		
Course Objectives: The objective of the cours process industries.	e is to impart	the basic knowledge of	data science to be app	lied to chemical
<b>Course Outcomes:</b>				
After successful completi	on of the cour	rse, learner will be able	e to:	
<b>CO1:</b> Develop basic idea of	on types of data	and processing		
CO2: Learn to analyze th	e data and obt	tain relation among the	em	
CO3: Develop proficienc	y of various r	egression strategies		
CO4: Learn data driven p	property predic	ction and soft sensor de	velopment	
CO5: Apply data science	to chemical e	engineering and allied t	fields	
		<b>Course Contents</b>		
Unit I		Introduction to Data	Science	(06 Hours)
Types of data: structured	data, unstructi	ured data, other data ty	pes, the data science p	rocess, Exploration
and visualization of data,	Linear algebra	a for data science, Basi	cs of python for data so	cience and machine
learning.				
Unit II	St	atistics for Data Scier	nce	(06 Hours)
Data distributions, Mea	sures of cer	ntral tendency and	variability, Probability	an distributions
Hypothesis testing, Con	fidence inter	vals, Correlation ana	lysis, Pre-processing	of data: Scaling
Normalizing, Dimensiona	ality Reduction	n, Time-series analysis		-
Unit III	R	egression and Classif	lication	(06 Hours)
Simple Linear Regression	, Multiple Lin	ear Regression, Polyno	omial Regression, Log	istic Regression, k-
Nearest Neighbors, Nai	ve Bayes, D	Decision Trees, Princ	ipal Component An	alysis and Linear
Discriminant Analysis for	r data reducti	on, Model assessment	measures: MSE, R <sup>2</sup> ,	Confusion Matrix
Precision, Recall etc.				
Unit IV	Data Scier	nce Applications for I	Property Modeling	(06 Hours)

Cheminformatics, Data-Driven Property Prediction, Inferential Property Estimation (Soft Sensors), Applications in material science, Big data analysis.

Unit V

**Data Science Applications for Dynamic Process** 

(06 Hours)

Process Modelling/Identification, Application to reactor modelling, Process Control, Fault Detection and Diagnosis in Chemical Processes.

### Learning Resources

### **Text Books:**

- 1. Data Science for Engineers, Rengaswamy, R., & Suresh, R., CRC Press, 2022.
- 2. Data Science from Scratch: First Principles with Python, Joel Grus, O'Reilly Media, 2015
- Artificial Intelligence: A Modern Approach, S. J. Russel and P. Norvig, Pearson Education Ltd., 2022
- Elements of artificial neural networks with selected applications in chemical engineering, and chemical & biological sciences, Tambe, S. S., Deshpande, P. B., Kulkarni, B. D., & Ramani, S, Simulation & Advanced Controls, Incorporated, 1996.

## **Reference Books:**

- Advanced Data Analysis and Modeling in Chemical Engineering, D. R. Dhooge, D. Constales, G. S. Yablonsky, G. B. Marin, Elsevier Science Ltd, 2016.
- AI in Chemical Engineering: Unlocking the Power Within Data, José A. Romagnoli (Author), Luis Briceño-Mena (Author), Vidhyadhar Manee, CRC Press, 2024

## e-Books:

- 1. <u>https://www.aiche.org/resources/publications/cep/2017/february/data-science-</u> <u>chemical-engineers</u>
- 2. https://pubs.acs.org/doi/10.1021/acs.iecr.2c01788
- 3. <u>https://www.thechemicalengineer.com/features/data-science-and-digitalisation-for-</u> <u>chemical-engineers/</u>
- 4. <u>https://www.cheme.washington.edu/undergraduate\_students/datascience</u>
- 5. <u>https://chem-eng.utoronto.ca/ai-ml-data-analytics-in-chemical-engineering-applied-</u> <u>chemistry/</u>
- 6. <u>https://aiche.onlinelibrary.wiley.com/doi/10.1002/aic.15192</u>

## **MOOC/NPTEL/YouTube Links:**

- 1. <u>https://onlinecourses.nptel.ac.in/noc21\_cs69/preview</u>
- 2. https://nptel.ac.in/courses/110106072

## Savitribai Phule Pune University Second Year of Chemical Engineering (2024 Pattern) Course Code: VSEC-270-CEE Course Name: Chemical Engineering Skills

		6 6
Teaching Scheme	Credit	<b>Examination Scheme</b>
Practical: 04 Hours/Week	02	Term Work: 25 Marks Practical: 25 Marks

### **Course Objectives:**

- 1. To develop understanding about drawing of shafts, keys, couplings etc.
- 2. To impart the basic concepts of chemical engineering drawing, mechanical design and process design for different process equipment
- 3. To learn fundamentals of stoichiometry and apply the material and energy balance concepts and precisely calculate the discharge of materials or energy required to carry out the suitable unit operation or process.
- 4. To develop analytical chemistry skill set on solution preparation and chemical synthesis.
- 5. To develop the ability of sample characterization and analysis.

### **Course Outcomes:**

After successful completion of the course, learner will be able to:

**CO1:** Analyze power transmission shafts carrying various elements like keys and couplings with geometrical features.

**CO2:** Design the vessels for variety of unit operations often used in chemical industry.

**CO3:** Perform material balance with and without chemical reaction and energy balances using the aid of computer.

**CO4:** Develop hands on experience on various solution preparations and chemical synthesis.

**CO5:** Develop the ability of diversified sample characterization and analysis often used in chemical industry.

## **Course Contents**

## List of Assignments (Minimum 11 Assignments from Section I and II together)

Section I: Development of Chemical Engineering Skillset

## ### IMPORTANT NOTE:

Minimum 6 experiments are necessary to be performed by each student.

## PART (A)

## **Guidelines:**

Calculation and drawings are expected. In certain cases, students can only draw the components wherever applicable. For each drawing sheet the problem statement should be formulated/ given based on the drawing sheet portion/ syllabus mentioned below

## \*\*\* Any <u>THREE drawing sheets</u> out of SIX mentioned below.

## 1. Design and drawing of shafts

**Shafts**: Types of shafts, Design of shafts under steady load, suddenly applied load and fluctuating loads, shafts subjected to combined loads, equivalent bending and twisting moments, power calculations of motor.

### 2. Keys and couplings

Keys: Types of keys, stresses developed in flat keys, shear and crushing design procedure.

Couplings: Types of couplings, Design of rigid flange coupling

### 3. Design of joints

*Joints*: Design of riveted joints, strength and efficiency of a riveted joint, Types of welded joints, Design of welded joints, strength of transverse fillet welded joints, strength of parallel fillet welded joints, strength of butt joints

### 4. Design of Drives

Types of belts and belt drives, Velocity ratio, slip and creep of the belt, length of belt, ratio of driving tension, condition for transmission of maximum power

#### 5. Design of thin-walled pressure vessel

Codes and standards for pressure vessels (IS: 2825:1969), design stress, design criteria, design of shell (spherical and cylindrical), design of different types of heads and closures, design of flanges and nozzles, compensation for openings and branches. Design of pressure vessels subjected to external pressure: design of shell, heads, stiffening rings as per IS: 2825: 1969

#### 6. Design of thick-walled pressure vessels (High pressure vessel)

Materials of construction, stresses in thick cylinder, prestressing of thick walled vessels, monoblock, multilayer, autofrettage, shrink fitted shell, ribbon and wire wound vessel, analysis and design of high pressure vessels including shell and head along with the stress distribution

## PART (B)

#### \*\*\* Any <u>THREE process calculations</u> out of SEVEN mentioned below.

Important Note: The additional advantage can be secured by students as a mini- project combining Serial numbers 1, 3 and 5 OR 1, 4 and 6 mentioned below. Note that a min-project is an added advantage and is a part of individual student's interest.

- 1. Drawing of flow diagram in AutoCAD/ HYCAD. Note that student should be able to draw the flow diagram/s in the drawing software.
- 2. Mass Balance Calculations without Chemical Reaction. The flow sheets such as Paper production from pulp, Porland Cement or mixing without reactions can be given. The problem statement is necessary. The flow diagram is necessary to be drawn wherever applicable.
- 3. Mass Balance Calculations with Chemical Reaction 1 The flow sheets such as production of liquid Bromine, Calcium Carbide, formaldehyde or any small flow diagram or block wise material balance is necessary. Note that this should cover the fundamental idea of Material Balance with reaction for small flow diagrams or blocks. The problem statement is necessary. The flow diagram is necessary to be drawn. All the streams should be named/ tagged and stream wise calculations are expected.
- 4. Mass Balance Calculations with Chemical Reaction 2 The flow sheets such as production of Methanol, Acetone, Isopropanol, Ethylene dichloride, Vinyl Chloride or any other flow sheet can be given. The problem statement is necessary. The mass balance idea is applicable block wise or unit wise here. The flow diagram is necessary to be drawn. All the streams should be named/ tagged and stream wise calculations are expected.
- 5. Energy Balance Calculations with Chemical Reaction 1 The flow sheets such as production of liquid Bromine, Calcium Carbide, formaldehyde or any small flow diagram or block wise energy balance is necessary. Note that this should cover idea of Energy Balance with reaction for small flow diagrams or blocks. The problem statement is necessary. The flow diagram is necessary to be drawn. All the streams should be named/ tagged and stream wise calculations are expected.
- 6. Energy Balance Calculations with Chemical Reaction 2 The flow sheets such as production of Methanol, Acetone, Isopropanol, Ethylene dichloride, Vinyl Chloride or any other flow sheet can be given. The problem statement is necessary. The energy balance idea is applicable block wise or unit wise here. The flow diagram is necessary to be drawn. All the streams should be named/ tagged and stream wise calculations are expected.

7. Recycle and purge operations

A small block diagram is necessary to be drawn and problem statement should be given.

Calculations such as recycle ratio/ purge ratio, effect of recycle on yield are expected.

## Section II: Development of Applied Chemistry Skillset

Any 5 experiments from the given list:

1) Determination of purity of sodium Carbonate by titration method.

2) Estimation of glucose/acetone in solution.

- 3) Conversion of benzoic acid into its anilide derivative and its crystallization
- 4) Purification of organic compounds by crystallization and sublimation and take TLC (Two compounds)
- 5) Analysis of sample on HPLC/FTIR/GC
- 6) To estimate sodium ion concentration in solution by flame photometer
- 7) Bromination of acetamide using ferric ammonium nitrate and KBr in aqueous medium

## **Guidelines for Student's Lab Journal**

The students Lab Journal should contain following related to every experiment -

- 1. Title of the experiment
- 2. Objective
- 3. Apparatus with their detailed specifications.
- 4. Brief theory related to the experiment.
- 5. Connection diagram /circuit diagram.
- 6. Observation table
- 7. Sample calculations for one/two reading.
- 8. Result tables
- 9. Graph and Conclusions.

## **Guidelines for Laboratory Conduction**

• Use of open source software and recent version is to been encouraged.

## **Guidelines for Lab/TW Assessment**

- Continuous assessment of laboratory work is to be done based on overall performance.
- Each lab assignment/experiment assessment will assign grade/marks based on parameters with appropriate weightage.
  - Suggested parameters for overall assessment as well as each laboratory assignment include:
    - $\checkmark$  Timely completion.
    - ✓ Performance.
    - $\checkmark$  Punctuality and neatness.

#### **Reference Books for Drawing Sheets**

- 1. R. S. Khurmi, J. K. Gupta, "A Textbook of Machine Design", Eurasia Publishing House, 2005,
- 2. V. V. Mahajani, S. B. Umarji, "Joshi's Process Equipment Design", Trinity Press, 2014.
- 3. L. E. Brownell, E. Young, "Process Equipment Design", John Wiley, New York, 1963.
- 4. B. C. Bhattacharya, "Introduction to Chemical Equipment Design", C.B.S. Publishers, 2015.
- 5. J. M. Coulson, J. F. Richardson, R. K. Sinott, "Chemical Engineering Design", Vol. 6, Pergamon Press, 2005.

#### **Reference Books for Process Calculations**

- 1. B.I. Bhatt and S. M. Vora, "Stoichiometry", 2<sup>nd</sup> Edition, Tata McGraw Hill, New Delhi, 2004
- 2. O. A. Hougen, R. M. Watson and R. A. Ragatz, "Chemical Process Principles Part I", 2<sup>nd</sup> Edition, CBS Publications, 1976.
- 3. K. V. Narayanan and B. Lakshmikutty, "Stoichiometry and Process Calculations", 2<sup>nd</sup> Edition, Prentice Hall of India, New Delhi, 2009.
- 4. V. Venkatramani, N. Ananatharaman, Sheriffa Begum, "Process Calculations", 2<sup>nd</sup> Edition, Prentice Hall of India, 2011.
- 5. R.K. Sinnott, J.M. Coulson, and J.F. Richardson, "Coulson & Richardson's Chemical Engineering" Volume 6, Elsevier Butterworth-Heinemann
- 6. M. Gopala Rao, Marshall Sittig, and Charles Dryden, "Dryden's Outlines of Chemical Technology for the 21<sup>st</sup> Century", 3<sup>rd</sup> edition, Publisher: Affiliated East-West Press.

#### **Reference Books for Applied Chemistry Practical:**

- 1. J.D. Lee, "Inorganic Chemistry", 5<sup>th</sup> Edition, , Wiley, 2012
- 2. P.L. Soni, "Physical Chemistry", S. Chand Publishing, 2006
- 3. P.W. Atkins, "Physical Chemistry", Oxford University Press, 10th Edition, 2014
- 4. Instrumental Methods of Chemical Analysis, Himalaya Publishing House, 5th Edition, 2009
- 5. R. Chatwal and S. Anand, "Analytical Chemistry", Wiley, 7th Edition, 2003.
- 6. J. March, "Reaction Mechanism in Organic Chemistry", 7th Edition, Wiley, 2013.
- 7. H.H. Willard, L.L. Merritt, J.A. Dean and F.A. Settle, "Instrumental Methods of Analysis", CBS Publishers, 7th Edition, 1988.
- 8. J. Clayden, N. Greeves, and S. Warren, "Organic Chemistry", Oxford University Press, 2nd Edition, 2012

### e-Resources:

- 1. <u>https://onlinecourses.nptel.ac.in/noc21\_ch18/preview</u>
- 2. https://archive.nptel.ac.in/courses/103/103/103103027/

## Savitribai Phule Pune University Second Year of Engineering (2024 Course) **Course Code: AEC-281-CEE Course Name:** Modern Indian Language (Marathi) **Teaching Scheme:** Credit **Examination Scheme:** Tutorial: 1 Hour/Week 02 **Practical:2 Hours/Week Term Work: 50 Marks** Prerequisite Courses, if any: Knowledge of basic Marathi and Hindi language **Course Objectives:** अभ्यासक्रमाची उद्दिष्टे : १. प्रगत भाषिक कौशल्यांची क्षमता विकसित करणे.

- प्रसारमाध्यमांतील संज्ञापनातील स्वरूप आणि स्थान स्पष्ट करणे.
- व्यक्तिमत्त्व विकास आणि भाषा यांच्यातील सहसंबंध स्पष्ट करणे.
- ४. लोकशाहीतील जीवनव्यवहार आणि प्रसारमाध्यमे यांचे परस्पर संबंध स्पष्ट करणे.
- ५. प्रसारमाध्यमांसाठी लेखनक्षमता विकसित करणे.

**Course Outcomes:** After successful completion of the course, learner will be able to understand and speak Marathi

	Course Contents		
	Unit I & II	(12 Hours)	
घटक	तपशील		
१	१. भाषा आणि व्यक्तिमत्त्व विकास : सहसंबंध २. लोकशाहीतील जीवनव्यवहार आणि प्रसारमाध्यमे		
ર	प्रसारमाध्यमांसाठी लेखन १ वृत्तपत्रासाठी बातमीलेखन आणि मुद्रितशोधन २ नभोवाणीसाठी भाषणाची संहितालेखन ३ दूरचित्रवाणीसाठी माहितीपटासाठी संहितालेखन		
	Unit III & IV	(12 Hours)	
8	<ol> <li>श. भाषा, जीवन व्यवहार आणि नवमाध्यमे, समाजमाध्यमे</li> <li>२. नवमाध्यमे आणि समाजमाध्यमांचे प्रकार : ब्लॉग, फेसबुक, ट्विटर.</li> <li>३. नवमाध्यमे आणि समाजमाध्यमांविषयक साक्षरता, दक्षता, वापर आणि परिणाम</li> </ol>		
2	१. वेबसाईट आणि ब्लॉग, ट्विटरसाठी लेखन २. व्यावसायिक पत्रव्यवहार		

## **Learning Resources**

## **Suggested Reading:**

#### संदर्भ ग्रंथ :

- १ सायबर संस्कृती, डॉ. रमेश वरखेडे
- २ उपयोजित मराठी, संपादक डॉ. केतकी मोडक, संतोष शेणई, सुजाता शेणई
- ३ ओळख माहिती तंत्रज्ञानाची, टिमोथी जे. ओ लिअरी
- ४ संगणक, अच्युत गोडबोले, मौज प्रकाशन, मुंबई.
- ५ इंटरनेट, डॉ. प्रबोध चोबे, मनोरमा प्रकाशन, मुंबई.
- ६ व्यावहारिक मराठी, डॉ. ल. रा. नसिराबादकर, फडके प्रकाशन, कोल्हापूर.
- ७ आधुनिक माहिती तंत्रज्ञानाच्या विश्वात, शिक्रापूरकर दीपक, मराठे उज्ज्वल, उत्कर्ष प्रकाशन, पुणे.

	S	Savitribai Phule Pune	University	
Second Year of Engineering (2024 Course)				
Course Code: AEC-281-CEE Course Name: Modern Indian Language (Hindi)				
Teachi	Teaching Scheme:CreditExamination Scheme:			Scheme:
Tutorial: 1	Hour/Week	02	Term Work: 5	0 Marks
Practical: 2	2 Hours/Week			• • • • • • • • • • •
Prereguisi	te Courses, if anv: K	nowledge of basic Marathi a	nd Hindi language	
Course Ob	jectives:			
उद्देश्य				
१. छ	शत्रों में हिंदी भाषा श्रव	गण कौशल विकसित करना।		
२. छ	शत्रों में हिंदी भाषा संव —ें ें िंग	न्नाद कौशल विकसित करना।		
३. छ ४ च	शत्रा म हिंदा भाषा वार सन्तें में निंदी भाषा जेन	वन काशल विकासत करना।		
ठ. छ ७. हि	शत्रा माहदा मापा लर हेंती भाषा—तिशि तथा	अने काशल विकासत करना। भाषा—त्यवटार में अवगत क	ו דבי	
	५. हिंदी भाषी—विधि तथा भाषी—व्यवहार से अवगत करना।			
Course Outcomes: After successful completion of the course, learner will be able to understand and speak Hindi				
		Course Content	S	
Unit I & I	I			(12 Hours)
इकाई		पाठ्यविषय		·
<mark>इकाई</mark> — I	वर्ण विचार :			
	१) हिंदी वर्णमाला	– परिचय		
	२) लिपि – परिच	त्रय		
	३) वर्णो का उच्च	ारण और वर्गीकरण		
	४) स्वराघात			
	५) संधि : स्वर स	ांधि, व्यंजन संधि, विसर्ग संधि	TL	
Unit III o	& IV			(12 Hours)
इकाई— II	भाषा कौशल शिक्षण	ः लघुकथाओं द्वारा भाषा व	हौशल	
	शिक्षण (श्रवण, संवाय	द, वाचन, लेखन)		
	१) शिक्षा – ज्योति	जैन		
	२) पानी के पेड़ –	ज्योति जैन		
	३) पशुभाषा – ज्योति जैन			
	४) अपशगुन – ज्यो	ति जैन		

## **Suggested Reading:**

## संदर्भ ग्रंथ :

- हिंदी भाषा शिक्षण संपा. हिंदी अध्ययन मंडल, सावित्रीबाई फुले पुणे विश्वविद्यालय, पुणे, राजकमल प्रकाशन, नई दिल्ली।
- २. हिंदी व्याकरण पं. कामताप्रसाद गुरु, प्रकाशन संस्थान, नई दिल्ली।
- प्रयोजनमूलक हिंदी डॉ. माधव सोनटक्के, लोकभारती प्रकाशन, नई दिल्ली।

## Savitribai Phule Pune University, Pune Second Year of Chemical Engineering (2024 Pattern) Course Code: EEM-241-CEE Course Name: Chemical Industry Management

Course Cours Ellin 241 CLL	Course Manne.	Chemical Industr	j management
Teaching SchemeCreditEx		Examinat	ion Scheme
Tutorial: 01 Hour/Week Practical: 02 Hours/Week	02	Term Work: 25 Mar	ks
Prerequisite Courses: Chemical Engin	neering Principles, Bas	ic Mathematics	
Course Objectives:			
The objective of the course is:			
1. To study management principles	s and personal manager	nent.	
2. To understand purchases and sto	ore management.		
3. To develop perception of marketing management			
4. To have some idea on export and import management			
5. To study and understand manag	gement laws.		
Course Outcomes:			
After successful completion of the cour	rse, learner will be able	e to:	
CO1: Understand management princip	les and idea of persona	l management.	
CO2: Make use of management princip	ples in purchase and ef	fective management of	f stores.
CO3: Apply principles of management	in marketing to enhan	ce effectiveness.	
CO4: Utilize principles of managemen	t in export and import	processes.	
CO5: Develop perception on management laws and their implementation.			
Course Contents			
Unit I Managem	ent Science and Pers	onal Management	(03 Hours)
A. Management, its growth, concepts o	f administration and m	anagement of organize	ation. Definition of
management, functions, authority and re-	esponsibility.		
B. Personality: Physical appearance	, body language, vo	oice, communication	style, content of
communication, enriched communication	on through Sensory Sp	ecific Language. Dress	s codes, Guidelines

for appropriate business attire.

Manpower planning, sources of recruitment, selection and training of staff, job evaluation, merit rating, performance appraisal, wage administration and system of wage payment, incentive,

motivations, industrial fatigue, trade unions – industrial relations. Introduction to personal selling & salesmanship: Defining personal selling and salesmanship, Selling as a profession, Objectives and importance of personal selling, Essentials of personal selling,

#### **Unit II**

#### **Purchase and Store management**

#### (03 Hours)

Concepts of quotation, tenders and comparative statement, inspection and quality control, inventory, carrying cost and fixed cost of inventory, examples of cost of Inventory, stores management, functions of storekeeper, methods of inventory : LIFO, FIFO. Credit analysis and appraisal principles of credit management: Principles of lending –evaluation of borrower – sanction limit-principles of good lending.

## Unit IIIMarketing Management(03 Hours)

Concepts of selling, marketing, definition of marketing, market research and of pricing, penetration, pricing, skimming pricing, distribution of product, advertising and promotion. Introduction to product management: Product management as a basis of marketing organization structure. Role of product manager, skills required for product management. Product management in consumer product industry vs industrial product industry. Overview of product level marketing plans.

Unit IV	Export and Import Management	(03 Hours)
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Concepts of international trade, duties, antidumping duty, cost involved in exporting a product, pricing of export product. Government aids for export promotion, export houses, export promotion counsel, MODVAT, patent and patent rights. Quality Management: TQM, quality circles, ISO systems. Inflation: Meaning, types of inflation, causes, effects, control of inflation, value of money, index numbers, construction, utility, limitations, business cycles, phases of business cycles.

Unit V	Management Laws	(03 Hours)	
Concepts of contract act, offer, and acceptance, types of contracts, void contract, concept of			
guarantee and warranty. Introduction of MRTP and FERA. Work study: Work measurement, motion			
and time study flow process chart, flow diagram, silo chart, string chart, therbligs. Patent law: Patent			
cooperation treaty, patent act 1970, procedure for filing patent applications, patent granting			
procedures, revocation.			
List of Assignments (Any & Assignments from the given list)			

1)	Study of marketing strategy analysis
2)	Preparation of comparative statement for Inventory
3)	Study of ISO systems
4)	Study of total quality management
5)	Study of international trade: Export and Import
6)	Study of incentive plan management
7)	Study of organization structure and its types
8)	Study of wage administration system
9)	Study of management laws

10) Study of product, marketing, and selling management through industrial visit

11) Case study on preparation of patent draft

## **Guidelines for Instructor's Manual**

• The instructor's manual is to be developed as a hands-on resource and reference.

• Copy of Curriculum, Conduction & Assessment guide lines, List of Experiments to be attached.

## **Guidelines for Student's Lab Journal**

The student's Lab Journal should contain following related to every experiment -

- 1. Title of the experiment
- 2. Aim or Objective
- 3. Equipment with their detailed specifications.
- 4. Brief theory related to the experiment.
- 5. Diagram of the equipment or experimental set-up.
- 6. Observation table
- 7. Sample calculations for one/two reading.
- 8. Result tables
- 9. Graph and Conclusions.

## **Guidelines for Laboratory Conduction**

• All the Assignments (Any Eight) mentioned in the syllabus are compulsory.

• Use of open source software and recent version is to be encouraged.

## **Guidelines for Lab/TW Assessment**

• Continuous assessment of laboratory work is to be done based on overall performance.

• Each lab assignment/experiment assessment will assign grade/marks based on parameters with appropriate weightage.

• Suggested parameters for overall assessment as well as each laboratory assignment include:

- $\checkmark$  Timely completion.
- ✓ Performance.
- $\checkmark$  Punctuality and neatness.

## Learning Resources

## **Text Books:**

1. A. W. Stonier and D. C. Hague, "A Text Book of Economic Theory", Longman.

2. George Leland Bach, "Economics - Analysis, Decision Making and policy", Prentice Hall Inc.

3. M. L. Seth, "Principles of Economics", Lakshmi Narayan Agarwal, Agra.

4. A. N. Agarwal, "Indian Economy", Vikas Publishing House Pvt. Ltd., New Delhi.

5. R. Datta and K. P. M. Sundharam, "Indian Economy" S. Chand & Co. Ltd., New Delhi.

## **Reference Books:**

- 1. Bonham F, "Economics", Sir Isaac Pitman and Sons Ltd., London.
- 2. Peter F. Drucker, "The Practice of Management", Allied publishers pvt. ltd., Bombay.
- 3. Barat, Nikhil, "Production management & Control", Academic Publishers, Calcutta.
- 4. Garrett, Leonard J. & Silver, Milton, "Production Management Analysis", Harcourt Brace Jovanovich, Inc. New York.

## e-Resoucess:

- 1. https://link.springer.com/book/10.1007/978-3-319-28253-4
- 2. <u>https://company.tom-</u> <u>tailor.com/fileadmin/user\_upload/tt\_chemical\_management\_handbook\_v2.0\_aug\_2020.p</u> <u>df</u>
- 3. https://sustainabledevelopment.un.org/content/documents/SAICM publication ENG.pdf

## Savitribai Phule Pune University, Pune Second Year of Chemical Engineering (2024 Pattern) **Course Name: Environmental Studies Course Code: VEC-251-CEE** Credit **Examination Scheme Teaching Scheme** 02 **Theory: 02 Hours/Week** CCE: 15 Marks **End-Semester: 35 Marks** Prerequisite Courses: Basic Science, Chemical Engineering Principles, Applied Chemistry **Course Objectives:** 1. To understand the importance of environmental conservation and sustainability. 2. To learn about ecological principles, including ecosystems, biodiversity, and natural resources. 3. To understand various environmental issues, such as climate change, pollution, and conservation. 4. To learn about sustainable development and its importance in environmental conservation. 5. To develop collaboration skills to work with others on environmental projects. **Course Outcomes:** After successful completion of the course, learner will be able to: **CO1:** Develop a sense of environmental responsibility and stewardship. **CO2:** Develop an appreciation for nature and its importance in human well-being. **CO3:** Perform the work studies for sustainability and environmental conservation. **CO4:** Apply environmental principles to real-world problems. **CO5:** Create the problem-solving and decision-making skills to address environmental challenges. **Course Contents** Unit I **Overview of Environmental Engineering** (05 Hours) An overview of environmental engineering, pollution of air, water and soil, impact of population growth on environment, environmental impact of thermal, hydro and nuclear energy, chemical pollution, solid

wastes, prevention and control of environmental pollution, water and air pollution laws and standards.

Unit IIAir-Pollution Sources and Control(07 Hours)

Definition of air pollution, sources scales of concentration and classification of air pollutants. Effects of air pollutants on human health, plants, animals, materials, Economic effects of air pollution, sampling and measurement of air pollutants, air pollution control standards: WHO, BIS, MPCB, CPCB.

Particulate pollution: cleaning methods, collection efficiency, particulate collection systems, Operating principles of settling chamber, cyclone separator, fabric filter, electrostatic precipitator. Operating principles of spray tower, centrifugal scrubber, venturi scrubber. Gaseous pollution: Principles of control by absorption, adsorption, combustion and catalytic oxidation.

Unit III	Water Pollution	(06 Hours)
Domestic and industrial	wastewater, types, sources and effects of water pollut	ants. Waste water
characteristics-DO, BOD, COD, TOC, total suspended solids, colour and odour, bacteriological quality,		
oxygen deficit, determination of BOD constants. Water quality standards: ICMR, WHO, MPCB and		
CPCB.		
Unit IV	Wastewater Treatment	(06 Hours)
Principles of primary treatment and secondary treatment, basic operating principles of activated		

sludge (suspended growth) process, sludge treatment and disposal, trickling filter. Advanced methods of waste water treatment: UASB, photo catalytic reactors, wet-air oxidation, and biosorption. Tertiary treatment: disinfection by chlorine, ozone and hydrogen peroxide, and UV rays.

### Learning Resources

## **Text Books:**

- 1. 1 Rao C. S. "Environmental Pollution Control Engineering", Wiley Eastern Publications, 2018.
- 2. Metcalf and Eddy "Wastewater Engineering: Treatment and Reuse", Tata McGraw Hill Publishers, 2017.
- 3. Mahajan S.P. "Pollution Control in Process Industry", Tata McGraw Hill Publishers, 1987.
- 4. J.C. Mycock, John D. McKenna, Louis Theodore "Handbook of Air Pollution Control Engineering and Technology", CRC Press, 2000.

## **Reference Books:**

- 1. Flagan R.C. and Seinfield J.H. "Fundamentals of Air Pollution Engineering" Prentice-Hall, Inc., Prentice Hall, 1988.
- 2. Martin Crowford "Air Pollution Control theory" McGraw-Hill Inc., US.
- 3. Arthur C. Stern, "Air Pollution", Vol.-I and Vol.-II, 2nd Edition, Academic Press, New York,1968

## e-Resoucess:

- 1. https://onlinecourses.swayam2.ac.in/cec25\_es01/preview
- 2. <u>https://www.open.edu/openlearn/nature-environment/free-courses</u>
- 3. <u>https://onlinecourses.nptel.ac.in/noc24\_hs160/preview</u>
- 4. <u>https://ocw.mit.edu/collections/environment/</u>

## **SE – Chemical Engineering 2024 Pattern**

National Education Policy (NEP)-2020 Compliant Syllabus

## **Task Force for Curriculum Design and Development**

**Course Coordinator** 

#### Dr. Sachin Shirsath

#### **Team Members for Course Design**

Dr. Makrand Naniwadekar

Dr. Annasaheb Warade

Dr. Bhausaheb Pangarkar

Dr. Sanjay Kamble

Dr. Jotiram Gujar Dr. Shailesh Ghodke Mr. Milind Bava Dr. Sandeep Shewale

#### **Co-ordinator**

#### Dr. Somnath Nandi

Coordinator – Board of Studies Chemical and Petroleum Engineering Savitribai Phule Pune University, Pune

#### Dean

**Dr. Pramod D. Patil** Dean – Science and Technology Savitribai Phule Pune University, Pune